UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D. C. 20549

FORM 8-K

CURRENT REPORT Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): June 15, 2015

BALL CORPORATION

(Exact name of registrant as specified in its charter)

Indiana 001-07349
(State or other jurisdiction (Commission of incorporation) File Number)
10 Longs Peak Drive, P.O. Box 5000
Broomfield, Colorado

er) Identification No.)
80021-2510

35-0160610

(IRS Employer

(Address of principal executive offices) (Zip Code)

Registrant's telephone number, including area code: (303) 469-3131

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- ý Written communication pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- O Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- o Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- o Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

SECTION 8—OTHER EVENTS

Item 8.01. Other Events.

As previously announced, on February 19, 2015, Ball Corporation, an Indiana corporation ("Ball"), issued an announcement pursuant to Rule 2.7 of the United Kingdom City Code on Takeovers and Mergers disclosing the terms of a recommended offer (the "Offer") by Ball to acquire all of the outstanding shares of Rexam PLC, a public limited company registered in England and Wales ("Rexam"), in a cash and stock transaction on the terms and subject to the conditions set forth in the Offer (the "Acquisition"), as described in Ball's Current Report on Form 8-K/A filed with the SEC on February 19, 2015, as amended and restated by Amendment No. 2 on Form 8-K/A filed on June 12, 2015.

The audited consolidated financial statements and related notes of Rexam and its subsidiaries as of December 31, 2014 and 2013 and for each of the three years in the period ended December 31, 2014 are attached hereto as Exhibit 99.1 and incorporated by reference herein. The unaudited pro forma condensed combined financial statements and related notes of Ball for the year ended December 31, 2014 and as of and for the three months ended March 31, 2015 are attached hereto as Exhibit 99.2 and incorporated by reference herein.

SECTION 9—FINANCIAL STATEMENTS AND EXHIBITS

Item 9.01. Financial Statements and Exhibits.

Exhibit No.	Description
23.1	Consent of PricewaterhouseCoopers LLP, Independent Accountants of Rexam
99.1	Audited Consolidated Financial Statements and Related Notes of Rexam and its Subsidiaries as of December 31, 2014 and 2013 and for each of the three years in the period ended December 31, 2014
99.2	Unaudited Pro Forma Condensed Combined Financial Statements and Related Notes of Ball for the year ended December 31, 2014 and as of and for the three months ended March 31, 2015

Additional Information and Where to Find It

This communication may be deemed to be solicitation material in respect of the proposed acquisition of Rexam by Ball, including the issuance of shares of Ball common stock in respect of the proposed acquisition. On June 11, 2015, in connection with the foregoing proposed issuance of Ball common stock, Ball filed its preliminary proxy statement with the Securities and Exchange Commission (the "SEC") and will file its definitive proxy statement with the SEC at a later date. Following the filing of the definitive proxy statement with the SEC, Ball will mail the definitive proxy statement and a proxy card to each shareholder entitled to vote at the special meeting relating to the proposed acquisition. To the extent Ball effects the acquisition of Rexam as a Scheme under English law, the issuance of Ball common stock in the acquisition would not be expected to require registration under the Securities Act of 1933, as amended (the "Act"), pursuant to an exemption provided by Section 3(a)(10) under the Act. In the event that Ball determines to conduct the acquisition pursuant to an offer or otherwise in a manner that is not exempt from the registration requirements of the Act, it will file a registration statement with the SEC containing a prospectus with respect to the Ball common stock that would be issued in the acquisition. INVESTORS AND SECURITY HOLDERS OF BALL ARE URGED TO READ THESE MATERIALS (INCLUDING ANY AMENDMENTS OR SUPPLEMENTS THERETO) AND ANY OTHER RELEVANT DOCUMENTS IN CONNECTION WITH THE ACQUISITION THAT BALL WILL FILE WITH THE SEC WHEN

THEY BECOME AVAILABLE BECAUSE THEY WILL CONTAIN IMPORTANT INFORMATION ABOUT BALL, THE PROPOSED ISSUANCE OF BALL COMMON STOCK, AND THE PROPOSED ACQUISITION. The preliminary proxy statement, the definitive proxy statement, the registration statement/prospectus, in each case as applicable, and other relevant materials in connection with the proposed issuance of Ball common stock and the acquisition (when they become available), and any other documents filed by Ball with the SEC, may be obtained free of charge at the SEC's website at www.sec.gov. In addition, investors and security holders may obtain free copies of the documents filed with the SEC at Ball's website, www.ball.com, or by contacting our Investor Relations department in writing at 10 Longs Peak Drive, P.O. Box 5000, Broomfield, CO 80021.

Ball and its directors and executive officers may be deemed to be participants in the solicitation of proxies from Ball's shareholders with respect to the proposed acquisition, including the proposed issuance of Ball common stock in respect of the proposed acquisition. Information about Ball's directors and executive officers and their ownership of Ball's common stock is set forth in Ball's Annual Report on Form 10-K for the fiscal year ended December 31, 2014, which was filed with the SEC on February 20, 2015 and Ball's proxy statement for its 2015 Annual Meeting of Shareholders, which was filed with the SEC on March 16, 2015. Information regarding the identity of the potential participants, and their direct or indirect interests in the solicitation, by security holdings or otherwise, will be set forth in the definitive proxy statement and/or prospectus and other materials to be filed with the SEC in connection with the proposed acquisition and issuance of Ball common stock in the proposed acquisition.

Forward-Looking Information

This Current Report on Form 8-K, and the documents incorporated by reference into this Current Report, contains "forward-looking" statements concerning future events and financial performance. Words such as "expects," "anticipates," "estimates" and similar expressions identify forward-looking statements. Such statements are subject to risks and uncertainties, which could cause actual results to differ materially from those expressed or implied. Ball undertakes no obligation to publicly update or revise any forward-looking statements, whether as a result of new information, future events or otherwise. Key risks and uncertainties are summarized in filings with the Securities and Exchange Commission, including Exhibit 99 in our Form 10-K, which are available on our website and at www.sec.gov. Factors that might affect: a) our packaging segments include product demand fluctuations; availability/cost of raw materials; competitive packaging, pricing and substitution; changes in climate and weather; crop yields; competitive activity; failure to achieve productivity improvements or cost reductions; mandatory deposit or other restrictive packaging laws; customer and supplier consolidation, power and supply chain influence; changes in major customer or supplier contracts or loss of a major customer or supplier; political instability and sanctions; and changes in foreign exchange or tax rates; b) our aerospace segment include funding, authorization, availability and returns of government and commercial contracts; and delays, extensions and technical uncertainties affecting segment contracts; c) Ball as a whole include those listed plus: changes in senior management; regulatory action or issues including tax, environmental, health and workplace safety, including U.S. FDA and other actions or public concerns affecting products filled in our containers, or chemicals or substances used in raw materials or in the manufacturing process; technological developments and innovations; litigation; strikes; labor cost changes; rates of return on assets of Ball's defined benefit retirement plans; pension changes; uncertainties surrounding the U.S. government budget, sequestration and debt limit; reduced cash flow; ability to achieve cost-out initiatives; interest rates affecting our debt; and successful or unsuccessful acquisitions and divestitures, including, with respect to the proposed Rexam acquisition, the effect of the announcement of the acquisition on our business relationships, operating results and business generally; the occurrence of any event or other circumstances that could give rise to the termination of our definitive agreement with Rexam in respect of the acquisition; the outcome of any legal proceedings that may be instituted against us related to the definitive agreement with Rexam; and

the failure to satisfy conditions to completion of the acquisition of Rexam, including the receipt of all required regulatory approvals.

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

BALL CORPORATION

Date: June 15, 2015 By: /s/ Charles E. Baker

Charles E. Baker

Vice President, General Counsel and Corporate Secretary

EXHIBIT INDEX

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QuickLinks

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SIGNATURE EXHIBIT INDEX

CONSENT OF INDEPENDENT ACCOUNTANTS

We hereby consent to the incorporation by reference in Amendment No. 1 to the Registration Statement on Form S-3 to Form S-16 (Nos. 2-62247), Registration Statement on Form S-3 (Nos. 33-3027, 33-16674, 33-19035, 333-129292, 333-132143 and 333-179639) and Registration Statement on Form S-8 (Nos. 33-40199, 33-15639, 333-26361, 333-62550, 333-67180, 333-150457, 333-188116 and 333-204061) of Ball Corporation of our report dated 5 May 2015 relating to the consolidated financial statements of Rexam PLC, which appears in this Current Report on Form 8-K of Ball Corporation.

/s/ PricewaterhouseCoopers LLP London, United Kingdom June 15, 2015

QuickLinks

Exhibit 23.1

CONSENT OF INDEPENDENT ACCOUNTANTS



Rexam PLC Consolidated Financial Statements

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Independent Auditor's Report

To the Board of Directors and Shareholders of Rexam PLC

We have audited the accompanying consolidated financial statements of Rexam PLC and its subsidiaries, which comprise the consolidated balance sheets as of 31 December 2014 and 2013, and the related consolidated statements of income, of comprehensive income, of changes in equity and of cash flows for each of the three years in the period ended 31 December 2014.

Management's Responsibility for the Consolidated Financial Statements

Management is responsible for the preparation and fair presentation of the consolidated financial statements in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board; this includes the design, implementation, and maintenance of internal control relevant to the preparation and fair presentation of consolidated financial statements that are free from material misstatement, whether due to fraud or error.

Auditor's Responsibility

Our responsibility is to express an opinion on the consolidated financial statements based on our audits. We conducted our audits in accordance with auditing standards generally accepted in the United States of America. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the consolidated financial statements are free from material misstatement.

An audit involves performing procedures to obtain audit evidence about the amounts and disclosures in the consolidated financial statements. The procedures selected depend on our judgment, including the assessment of the risks of material misstatement of the consolidated financial statements, whether due to fraud or error. In making those risk assessments, we consider internal control relevant to the Company's preparation and fair presentation of the consolidated financial statements in order to design audit procedures that are appropriate in the circumstances, but not for the purpose of expressing an opinion on the effectiveness of the Company's internal control. Accordingly, we express no such opinion. An audit also includes evaluating the appropriateness of accounting policies used and the reasonableness of significant accounting estimates made by management, as well as evaluating the overall presentation of the consolidated financial statements. We believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our audit opinion.

Opinion

In our opinion, the consolidated financial statements referred to above present fairly, in all material respects, the financial position of Rexam PLC and its subsidiaries at 31 December 2014 and 2013, and the results of their operations and their cash flows for each of the three years in the period ended 31 December 2014 in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board.

/s/ PricewaterhouseCoopers LLP London, United Kingdom 5 May 2015

Consolidated Income Statements

For the year ended 31 December	Notes	2014 £m	2013 £m	2012 £m
Continuing operations				
Sales	2	3,832	3,943	3,885
Operating expenses	3	(3,430)	(3,526)	(3,456)
Operating profit		402	417	429
Share of post-tax profits of associates and joint ventures	16	10	9	9
Retirement benefit obligations net interest cost	25	(16)	(16)	(19)
Interest expense	7	(60)	(77)	(108)
Interest income	7	7	6	8
Profit before tax		343	339	319
Tax	8	(76)	(86)	(77)
Profit for the financial year from continuing operations		267	253	242
Discontinued operations				
Profit/(loss) for the financial year from discontinued operations	10	90	(158)	(36)
Total profit for the financial year attributable to equity shareholders of Rexam PLC		357	95	206
Basic earnings/(loss) per share (pence)	9			
Continuing operations		36.2	32.0	27.8
Discontinued operations		12.2	(20.0)	(4.1)
Total		48.4	12.0	23.7
Diluted earnings/(loss) per share (pence)	9			
Continuing operations		35.9	31.6	27.5
Discontinued operations		12.1	(20.0)	(4.1)
Total		48.0	11.6	23.4

Consolidated Statements of Comprehensive Income

For the year ended 31 December	Notes	2014 £m	2013 £m	2012 £m
Profit for the financial year attributable to equity shareholders of Rexam PLC		357	95	206
Other comprehensive (loss)/income for the year:				<u></u>
Items that will not be reclassified to profit or loss:				
Retirement benefits: actuarial gains/(losses)	17/25	30	74	(20)
Retirement benefits: tax on actuarial gains/(losses)	8	4	(26)	5
Total items that will not be reclassified to profit or loss		34	48	(15)
Items that may be reclassified to profit or loss:				
Exchange differences before recognition of net investment hedges	28	(99)	(37)	(86)
Net investment hedges recognised	28	(5)	(1)	24
Exchange differences recognised in the income statement on the disposal of businesses	28	(152)	_	(72)
Cash flow hedges recognised	28	(27)	(45)	(35)
Cash flow hedges transferred to inventory	28	12	54	66
Cash flow hedges transferred to the income statement	28	7	(7)	1
Cash flow hedges transferred to property, plant and equipment	28	_	(1)	_
Tax on cash flow hedges	8/28	(2)	(1)	(9)
Total items that may be reclassified to profit or loss		(266)	(38)	(111)
Total other comprehensive (loss)/income for the year		(232)	10	(126)
Total comprehensive income for the financial year attributable to equity shareholders of Rexam PLC		125	105	80
Continuing operations		203	272	249
Discontinued operations		(78)	(167)	(169)
Total comprehensive income for the financial year attributable to equity shareholders of Rexam PLC		125	105	80

Consolidated Balance Sheets

As at 31 December	Notes	2014 £m	2013 £m
Assets			
Non current assets			
Goodwill	12	1,218	1,232
Other intangible assets	13	26	34
Property, plant and equipment	14	1,275	1,257
Investments in associates and joint ventures	16	80	76
Pension assets	25	89	_
Insurance backed assets	17	23	20
Deferred tax assets	8	210	270
Trade and other receivables	19	177	157
Derivative financial instruments	23/24	167	215
		3,265	3,261
Current assets			
Inventories	18	504	466
Insurance backed assets	17	2	2
Trade and other receivables	19	490	479
Derivative financial instruments	23/24	38	27
Cash and cash equivalents	20	288	211
		1,322	1,185
Assets classified as held for sale			693
		1,322	1,878
Total assets		4,587	5,139

Consolidated Balance Sheets (Continued)

	Notes	2014 £m	2013 £m
Liabilities			
Current liabilities			
Borrowings	22	(292)	(299)
Derivative financial instruments	23/24	(42)	(39)
Current tax		(10)	(3)
Trade and other payables	21	(806)	(702)
Provisions	26	(18)	(28)
		(1,168)	(1,071)
Liabilities classified as held for sale			(160)
		(1,168)	(1,231)
Non current liabilities			
Borrowings	22	(1,124)	(1,181)
Derivative financial instruments	23/24	(161)	(142)
Retirement benefit obligations	25	(482)	(417)
Deferred tax liabilities	8	(40)	(54)
Non current tax		(55)	(78)
Other payables	21	(64)	(89)
Provisions	26	(79)	(78)
		(2,005)	(2,039)
Total liabilities		(3,173)	(3,270)
Net assets		1,414	1,869
Equity			
Ordinary share capital	27	567	566
Non equity B shares	27	1	_
Share premium account		424	602
Capital redemption reserve		925	746
Retained loss		(292)	(100)
Other reserves	28	(211)	55
Shareholders' equity		1,414	1,869

Consolidated Cash Flow Statements

For the year ended 31 December	Notes	2014 £m	2013 £m	2012 £m
Cash flows from operating activities				
Cash generated from operations	30	476	564	646
Interest paid		(52)	(78)	(82)
Tax paid		(63)	(77)	(94)
Net cash flows from operating activities		361	409	470
Cash flows from investing activities				
Capital expenditure		(211)	(232)	(291)
Proceeds from sale of property, plant and equipment		7	1	1
Disposal of businesses	10	457	(23)	395
Pension escrow investment payment	25	(15)	(15)	(10)
Repayment of loan from joint venture		_	_	(5)
Loan from joint venture	16	7	_	_
Dividend from joint venture	16	_	_	10
Interest received		8	7	8
Other investing activities		(4)		
Net cash flows from investing activities		249	(262)	108
Cash flows from financing activities				
Proceeds from borrowings	23	68	349	401
Repayment of borrowings	23	(12)	(1,050)	(5)
Return of cash to shareholders		(450)	(393)	_
Proceeds from issue of share capital on exercise of share options		3	6	4
Purchase of Rexam PLC shares by Employee Share Trust		(7)	(23)	_
Dividends paid to equity shareholders	11	(133)	(125)	(128)
Other financing items		5	14	16
Net cash flows from financing activities		(526)	(1,222)	288
Net increase/(decrease) in cash and cash equivalents		84	(1,075)	866
Cash and cash equivalents at the beginning of the year		191	1,249	402
Exchange differences and other non-cash items		(4)	17	(19)
Net increase/(decrease) in cash and cash equivalents		84	(1,075)	866
Cash and cash equivalents at the end of the year		271	191	1,249
Cash and cash equivalents comprise:				
Cash at bank and in hand	20	116	66	384
Short term bank and money market deposits	20	172	145	923
Bank overdrafts	22	(17)	(20)	(58)
		271	191	1,249

Consolidated Statements of Changes in Equity

	Ordinary share capital £m	Non equity B shares £m	Share premium account £m	Capital redemption reserve £m	Retained earnings/ (loss) £m	Other reserves £m	Shareholders' equity £m
At 1 January 2012	564		989	351	211	204	2,319
Profit for the financial year	_	_	_	_	206	_	206
Retirement benefits: actuarial losses	_	_	_	_	(20)	_	(20)
Retirement benefits: tax on actuarial losses	_	_	_	_	5	_	5
Exchange differences before recognition of net							
investment hedges	_	_	_	_	_	(86)	(86)
Net investment hedges recognised	_	_	_	_	_	24	24
Exchange differences recognised in the income							
statement on disposal of businesses	_	_	_	_	_	(72)	(72)
Cash flow hedges recognised	_	_	_	_	_	(35)	(35)
Cash flow hedges transferred to inventory	_	_	_	_	_	66	66
Cash flow hedges transferred to the income statement	_	_	_	_	_	1	1
Tax on cash flow hedges	_	_	_	_	_	(9)	(9)
Total other comprehensive loss for the year			_	_	(15)	(111)	(126)
Total comprehensive income/(loss) for the year					191	(111)	80
Share options: proceeds from shares issued	1	_	3	_	_	_	4
Share options: value of services provided	_	_	_	_	11	_	11
Share options: dividend equivalent	_	_	_	_	(1)	_	(1)
Share options: tax	_	_	_	_	2	_	2
Dividends paid	_	_	_	_	(128)	_	(128)
Total transactions with owners recognised directly in							
equity	1	_	3	_	(116)	_	(112)
At 31 December 2012	565		992	351	286	93	2,287
Profit for the financial year	_	_	_	_	95	_	95
Retirement benefits: actuarial gains	_	_	_	_	74	_	74
Retirement benefits: tax on actuarial gains	_	_	_	_	(26)	_	(26)
Exchange differences before recognition of net							
investment hedges	_	_	_	_	_	(37)	(37)
Net investment hedges recognised	_	_	_	_	_	(1)	(1)
Cash flow hedges recognised	_	_	_	_	_	(45)	(45)
Cash flow hedges transferred to inventory	_	_	_	_	_	54	54

Consolidated Statements of Changes in Equity (Continued)

	Ordinary share capital £m	Non equity B shares £m	Share premium account £m	Capital redemption reserve £m	Retained earnings/ (loss) £m	Other reserves £m	Shareholders' equity £m
Cash flow hedges transferred to property, plant and							
equipment	_	_	_	_	_	(1)	(1)
Cash flow hedges transferred to the income statement	_	_	_	_	_	(7)	(7)
Tax on cash flow hedges	_	_	_	_	_	(1)	(1)
Total other comprehensive income/(loss) for the year					48	(38)	10
Total comprehensive income/(loss) for the year	_	_	_	_	143	(38)	105
Share options: proceeds from shares issued	1	_	5	_	_		6
Share options: value of services provided	_	_	_	_	8	_	8
Share options: dividend equivalent	_	_	_	_	(1)	_	(1)
Share options: tax	_	_	_	_	5	_	5
Purchase of Rexam PLC shares by Employee Share							
Trust	_	_	_	_	(23)	_	(23)
Return of cash to shareholders	_	_	(395)	395	(393)	_	(393)
Dividends paid	_	_	_	_	(125)	_	(125)
Total transactions with owners recognised directly in							
equity	1	_	(390)	395	(529)	_	(523)
At 31 December 2013	566		602	746	(100)	55	1,869
Profit for the financial year	_	_	_	_	357	_	357
Retirement benefits: actuarial gains	_	_	_	_	30	_	30
Retirement benefits: tax on actuarial gains	_	_	_	_	4	_	4
Exchange differences before recognition of net							
investment hedges	_	_	_	_	_	(99)	(99)
Net investment hedges recognised	_	_	_	_	_	(5)	(5)
Exchange differences recognised on the disposal of							
businesses	_	_	_	_	_	(152)	(152)
Cash flow hedges recognised	_	_	_	_	_	(27)	(27)
Cash flow hedges transferred to inventory	_	_	_	_	_	12	12
Cash flow hedges transferred to the income statement	_	_	_	_	_	7	7
Tax on cash flow hedges						(2)	(2)
Total other comprehensive income/(loss) for the year					34	(266)	(232)
Total comprehensive income/(loss) for the year					391	(266)	125

Consolidated Statements of Changes in Equity (Continued)

	Ordinary share capital £m	Non equity B shares £m	Share premium account £m	Capital redemption reserve £m	Retained earnings/ (loss) £m	Other reserves £m	Shareholders' equity £m
Share options: proceeds from shares issued	1	_	2	_	_	_	3
Share options: value of services provided	_	_	_	_	7	_	7
Share options: dividend equivalent	_	_	_	_	(1)	_	(1)
Purchase of Rexam PLC shares by Employee Share							
Trust	_	_	_	_	(7)	_	(7)
Return of cash to shareholders	_	1	(180)	179	(449)	_	(449)
Dividends paid	_	_	_	_	(133)	_	(133)
Total transactions with owners recognised directly in							
equity	1	1	(178)	179	(583)	_	(580)
At 31 December 2014	567	1	424	925	(292)	(211)	1,414

Notes to the Consolidated Financial Statements

1. PRINCIPAL ACCOUNTING POLICIES

Basis of preparation

The consolidated financial statements have been prepared in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board (IASB) and IFRS Interpretations Committee ("IFRS IC") interpretations, collectively "IFRS". The consolidated financial statements have been prepared under the historical cost convention as modified by the revaluation of certain financial instruments, share based payment and retirement benefit obligations.

In preparing the consolidated set of financial statements, the segment analysis has been restated for the 2013 and 2012 comparative years to reflect the disclosure of two reportable segments for the Beverage Cans business, Americas and Europe & Rest of World. Previously only one reportable segment, Beverage Cans, was disclosed. The change was made to better reflect the markets in which the Group operates.

The following accounting standards are effective for accounting periods beginning after 1 January 2014 and have not yet been adopted by the Group.

- (i) IFRS9 'Financial Instruments'. The standard addresses the classification, measurement and recognition of financial assets and liabilities. The standard is effective for accounting periods beginning on or after 1 January 2018 and earlier adoption is permitted. The Group has yet to assess the full impact of IFRS9.
- (ii) IFRS15 'Revenue from Contracts with Customers'. The standard addresses revenue recognition and establishes principles for reporting information about the nature, amount, timing and uncertainty of revenue and cash flows arising from an entity's contracts with customers. The standard is effective for accounting periods beginning on or after 1 January 2017 and earlier adoption is permitted. The Group is currently assessing the impact of IFRS15.

There are no other IFRS's or IFRS Interpretation Committee interpretations not yet effective that would be expected to have an impact on the Group.

The consolidated cash flow statement for 2014 includes a revision relating to the classification of a settlement of a government incentive in Brazil for indirect taxes. A £22m outflow has been reclassified to "Cash generated from operations" from "Repayment of borrowings". The Group believes that this revision is not material to the financial statements taken as a whole.

These consolidated financial statements were authorised for issue by the board of directors on 5 May 2015.

Going concern

The Group meets its working capital requirements through its bank facilities. The Group's forecasts and projections, taking account of reasonably possible changes in trading performance, show that the Group should be able to operate within the level of its current facilities. After making enquiries, the directors have a reasonable expectation that the Group has adequate resources to continue in operational existence for the foreseeable future. The Group therefore continues to adopt the going concern basis in preparing the consolidated financial statements. Further information on the Group's borrowings is given in notes 22 and 23 to the consolidated financial statements.

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

Key estimates and assumptions

The preparation of consolidated financial statements in accordance with IFRS requires the use of certain critical estimates and assumptions that affect the reported amounts of assets and liabilities at the date of the consolidated financial statements and the reported amounts of revenues and expenses during the reporting period. Although these estimates are based on management's best knowledge of the amount, events or actions, actual results may ultimately differ from those estimates. The key estimates and assumptions used in these consolidated financial statements are set out below.

Goodwill impairment testing

Goodwill is tested at least annually for impairment in accordance with the accounting policy for goodwill. The recoverable amounts of cash generating units are determined based on value in use calculations. These calculations require the use of estimates which include cash flow projections for each cash generating unit and discount rates based on the Group's weighted average cost of capital, adjusted for specific risks associated with particular cash generating units. For details of impairment testing see note 12 to the consolidated financial statements. The accounting policies for goodwill and impairment testing are set out below.

Retirement benefits

The consolidated financial statements include costs in relation to, and provision for, retirement benefit obligations. There are two principal funded defined benefit pension plans, in the UK and US, and an unfunded retiree medical plan in the US. The costs and present value of any related pension assets and liabilities depend on factors such as life expectancy of the members, the salary progression of current employees, the returns that plan assets generate and the discount rate used to calculate the present value of the liabilities. The Group uses estimates based on previous experience and external actuarial advice in determining these future cash flows and the discount rate. The accounting policy for retirement benefit obligations is set out below. Details of the assumptions used for the two principal defined benefit pension plans and the retiree medical plan and sensitivities are set out in note 25 to the consolidated financial statements.

Income taxes

Judgement is required in determining the provision for income taxes. There are many transactions and calculations whose ultimate tax treatment is uncertain. The Group recognises liabilities for anticipated tax issues based on estimates of whether additional taxes are likely to be due. The Group recognises deferred tax assets and liabilities based on estimates of future taxable income and recoverability. Where a change in circumstance occurs, or the final tax outcome of these matters is different from the amounts that were initially recorded, such differences will impact the income tax and deferred tax balances in the year in which that change or outcome is known. The accounting policy for income taxes is set out below.

Revenue recognition

Revenue from the sale of goods is measured at the fair value of the consideration, net of rebates and trade discounts. Revenue from the sale of goods is recognised when the Group has transferred the significant risks and rewards of ownership of the goods to the buyer, when the amount of revenue can be measured reliably and when it is probable that the economic benefits associated with the transaction will flow to the Group, typically on delivery of goods. The Group enters into long term contracts with

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

both customers and suppliers. In certain cases the Group makes up-front payments in relation to these contracts which are charged against sales in respect of customers, and operating expenses in respect of suppliers, over their useful economic lives, typically being the related contract term. In addition, the Group recognises any rebates receivable or payable in accordance with the terms of these long term contracts, which are typically volume based.

Basis of consolidation

The consolidated financial statements comprise Rexam PLC and all its subsidiaries, together with the Group's share of the results of its associates and joint ventures. The financial statements of subsidiaries, associates and joint ventures are prepared at the same reporting date using consistent accounting policies. Intercompany balances and transactions, including any unrealised profits arising from intercompany transactions, are eliminated in full.

Subsidiaries are entities over which the Group has control. The Group controls an entity when it is exposed to, or has rights to, variable returns from its involvement with the entity and has the ability to affect those returns through its power over the entity. Subsidiaries are fully consolidated from the date on which control is transferred to the Group and are included until the date on which the Group ceases to control them. Associates are entities over which the Group has significant influence but not control, generally accompanied by a share of between 20% and 50% of the voting rights. Joint ventures are entities over which the Group has joint control, whereby the strategic, financial and operating decisions relating to the venture require the unanimous consent of the parties sharing control and are generally accompanied by an equal 50% share of voting rights. Investments in associates and joint ventures are accounted for using the equity method. If the Group's share of losses in an associate or joint venture equals or exceeds its investment in the associate or joint venture, the Group does not recognise further losses unless it has incurred obligations or made payments on behalf of the associate or joint venture.

All acquisitions are accounted for by applying the purchase method. The cost of an acquisition is measured as the aggregate of the fair values, at the acquisition date, of the assets given, liabilities incurred or assumed, and equity instruments issued by the Group. The identifiable assets, liabilities and contingent liabilities of the acquiree are measured initially at fair value at the acquisition date, irrespective of the extent of any non controlling interests. The excess of the cost of the acquisition over the Group's interest in the net fair value of the identifiable assets, liabilities and contingent liabilities is recognised as goodwill.

Foreign currencies

The financial statements for each of the Group's subsidiaries, associates and joint ventures are prepared using their functional currency. The functional currency is the currency of the primary economic environment in which an entity operates. Foreign currency transactions are translated into the functional currency using exchange rates prevailing at the dates of the transactions. Exchange differences resulting from the settlement of such transactions and from the translation at exchange rates ruling at the balance sheet date of monetary assets and liabilities denominated in currencies other than the functional currency are recognised directly in the consolidated income statement. Exceptions to this are where the monetary items form part of the net investment in a foreign operation, designated as hedges of a net investment, or designated as cash flow hedges. Such exchange differences are initially recognised in equity.

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

The presentation currency of the Group is sterling. The balance sheets of foreign operations are translated into sterling using the exchange rate at the balance sheet date and the income statements are translated into sterling using the average exchange rate for the year. Where this average is not a reasonable approximation of the cumulative effect of the rate prevailing on the transaction date, the exchange rate on the transaction date is used. Exchange differences on translation into sterling arising since 1 January 2004 are recognised as a separate component of equity. On disposal of a subsidiary, any cumulative exchange differences held in equity are transferred to the consolidated income statement.

On the repayment of a quasi equity loan, the proportionate share of the cumulative amount of the exchange differences on the loan recognised in other comprehensive income is not reclassified to the consolidated income statement unless the Group loses control over the entity to which the quasi equity loan related.

The principal exchange rates against sterling used in these consolidated financial statements are as follows:

	Average 2014	Closing 2014	Average 2013	Closing 2013	Average 2012	Closing 2012
Euro	1.24	1.28	1.18	1.20	1.23	1.23
US dollar	1.65	1.56	1.56	1.65	1.59	1.62
Russian rouble	63.29	90.79	49.87	54.48	49.24	49.27

Exceptional items

Items which are exceptional, being material in terms of size and/or nature, are presented separately in the notes to the consolidated financial statements. The principal events which may give rise to exceptional items include the restructuring and integration of businesses, significant changes to retirement benefit obligations, gains or losses on the disposal of businesses, goodwill impairments, major asset impairments and disposals, transaction costs relating to business combinations and significant litigation and tax claims.

Retirement benefit obligations

The Group operates defined benefit and defined contribution pension plans.

A defined benefit pension plan typically specifies the amount of pension benefit that an employee will receive on retirement, usually dependent upon one or more factors such as age, years of service and compensation. The Group operates both funded defined benefit pension plans, where actuarially determined payments are made to trustee administered funds, and unfunded defined benefit pension plans, where no such payments are made. The asset or liability recognised in the consolidated balance sheet in respect of defined benefit pension plans is the present value of the defined benefit obligation less, for funded schemes, the fair value of plan assets at the balance sheet date. The defined benefit obligation is calculated, at least triennially, by independent actuaries using the projected unit credit method and is determined by discounting the estimated future cash outflows using interest rates of high quality corporate bonds that are denominated in the currency in which the benefits will be paid, and that have terms to maturity approximating to the terms of the related pension liability. The current service cost and plan administration expenses are recognised as an operating expense in the consolidated income statement. Past service costs and credits are recognised immediately as an operating expense in the consolidated income statement. The retirement benefits net interest cost is the

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

change during the year in the net defined benefit liability due to the passage of time and is recognised as an interest expense in the consolidated income statement. The interest rate is based on the yield on high quality corporate bonds. Actuarial gains and losses arising from changes in actuarial assumptions and experience adjustments are recognised in the consolidated statement of comprehensive income in the year in which they arise.

A defined contribution plan is one under which fixed contributions are paid to a third party. The Group has no further payment obligations once the contributions have been paid. The contributions are recognised in the consolidated income statement when they are due. Prepaid contributions are recognised in the consolidated balance sheet as an asset to the extent that a cash refund or a reduction in future payments is likely.

The Group also provides post-retirement healthcare benefits (retiree medical) to certain of its current and former employees. The entitlement to these benefits is usually conditional on an employee remaining in service up to retirement age and the completion of a minimum service period. The consolidated income statement and consolidated balance sheet accounting treatment with respect to retiree medical is similar to that for defined benefit pension plans. These obligations are valued by independent actuaries, usually on an annual basis.

Share based payment

The Group operates equity and cash settled share option schemes. For equity settled share options, the services received from employees are measured by reference to the fair value of the share options. The fair value is calculated at grant date and recognised in the consolidated income statement, together with a corresponding increase in equity, on a straight line basis over the vesting period, based on an estimate of the number of options that will eventually vest. Vesting conditions, which comprise service conditions and non-market performance conditions, are not taken into account when estimating the fair value. All market and non-vesting conditions are included in the fair value. For cash settled share options, the services received from employees are measured at the fair value of the liability and recognised in the consolidated income statement on a straight line basis over the vesting period. The fair value of the liability is measured at each balance sheet date and at the date of settlement with changes in fair value recognised in the consolidated income statement. The Rexam Employee Share Trust holds ordinary shares in Rexam PLC to satisfy future share option exercises, which are presented in the consolidated balance sheet as a deduction from equity.

Interest

Interest on cash and cash equivalents and borrowings held at amortised cost is recognised in the consolidated income statement using the effective interest method. Interest includes exchange differences arising on cash and cash equivalents and borrowings, where such exchange differences are recognised in the consolidated income statement. Interest includes all fair value gains and losses on derivative financial instruments, and corresponding adjustments to hedged items under designated fair value hedging relationships, where they relate to financing activities and are recognised in the consolidated income statement. Interest relating to payments made over an extended period of development of large capital projects is added to the capital cost and amortised over the expected lives of those projects.

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

Non hedge accounted financing derivative financial instruments fair value changes and hedge ineffectiveness on financing derivative financial instruments are disclosed separately within Note 7 Interest.

Segment reporting

Operating segments are reported in a manner consistent with internal reporting provided to the chief operating decision maker. The chief operating decision maker has been identified as the executive leadership team, which comprises the executive directors and certain senior executives. The executive leadership team is responsible for assessing the performance of the operating segments for the purpose of making decisions about resources to be allocated. Operating segments may be combined for external reporting purposes where they have similar economic characteristics, and the nature of products and production processes, the type and class of customers and the methods to distribute products are all similar.

Goodwill

Goodwill represents the excess of the cost of an acquisition over the Group's interest in the fair value of the identifiable assets and liabilities of the acquiree at the date of acquisition. Goodwill is tested for impairment at 31 December each year and at any time where there is any indication that goodwill may be impaired. Goodwill is carried at cost less accumulated impairment losses. At the date of acquisition, goodwill is allocated to cash generating units for the purpose of impairment testing. Gains and losses on the disposal of a business include the carrying amount of goodwill relating to the business sold. Goodwill arising on the acquisition of subsidiaries is presented in goodwill and goodwill arising on the acquisition of associates and joint ventures is presented in investments in associates and joint ventures. Internally generated goodwill is not recognised as an asset.

Other intangible assets

Other intangible assets are carried at cost less accumulated amortisation and accumulated impairment losses. Amortisation begins when an asset is available for use and is calculated on a straight line basis to allocate the cost of the asset over its estimated useful life as follows:

Computer software acquired	2 to 3 years
Computer software developed	Up to 7 years
Customer contracts and relationships acquired	5 to 20 years
Technology and patents acquired	5 to 20 years
Other development projects	Up to 5 years

The cost of intangible assets acquired in an acquisition is the fair value at acquisition date. The cost of separately acquired intangible assets, including computer software, comprises the purchase price and any directly attributable costs of preparing the asset for use. Computer software development costs that are directly associated with the implementation of major business systems are capitalised as intangible assets. Expenditure on research is recognised as an expense in the consolidated income statement as incurred. Expenditure incurred on other development projects is capitalised as an intangible asset if it is probable that the expenditure will generate future economic benefits and can be measured reliably.

The amortisation of certain acquired intangible assets relates to the amortisation of acquired customer contracts and relationships, and technology and patents.

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

Property, plant and equipment

Property, plant and equipment is carried at cost less accumulated depreciation and accumulated impairment losses. Cost comprises purchase price and directly attributable costs. Freehold land and assets under construction are not depreciated. For all other property, plant and equipment, depreciation is calculated on a straight line basis to allocate cost, less residual value of the assets, over their estimated useful lives as follows:

Freehold buildings	Up to 50 years
Leasehold buildings	Shorter of 50 years or lease term
Manufacturing machinery	7 to 17 years
Computer hardware	Up to 8 years
Fixtures, fittings and vehicles	4 to 10 years

Residual values and useful lives are reviewed at least at each financial year end.

Impairment of assets

This policy applies to all assets except inventories, insurance backed assets, deferred tax assets, financial assets and assets classified as held for sale. At each balance sheet date, the Group assesses whether there is any indication that an asset may be impaired. Where an indicator of impairment exists, the Group makes an estimate of recoverable amount. Where the carrying amount of an asset exceeds its recoverable amount the asset is written down to its recoverable amount. Recoverable amount is the higher of fair value less costs to sell and value in use and is determined for an individual asset (see also accounting policy for assets and liabilities classified as held for sale and discontinued operations below). If the asset does not generate cash inflows that are largely independent of those from other assets or groups of assets, the recoverable amount of the cash generating unit to which the asset belongs is determined. Discount rates reflecting the asset specific risks and the time value of money are used for the value in use calculation. When an asset is written down to its recoverable amount the impairment loss is recognised in the consolidated income statement in the year in which it is incurred. Impairment losses incurred in a cash generating unit or group of cash generating units are applied against the carrying amount of any goodwill allocated to the units. Where no goodwill exists, the impairment losses reduce the other non current assets of the cash generating units. Should circumstances change which result in a reversal of a previous impairment, the value of the asset is increased and the reversal is recognised in the consolidated income statement in the year in which it occurs. The increase in the carrying amount of the asset is limited to the amount which would have been recorded had no impairment been recognised in prior years. Impairment losses applied to goodwill are not reversed.

Assets and liabilities classified as held for sale and discontinued operations

Assets and liabilities classified as held for sale are available for immediate sale in their present condition and a sale is highly probable within one year. Assets and liabilities classified as held for sale are stated at the lower of carrying amount and fair value less costs to sell. Non current assets classified as held for sale are not depreciated or amortised and any write down to fair value less costs to sell is recognised as an impairment loss. Operations are classified as discontinued when they are either disposed of or are part of a single coordinated plan to dispose, and represent a major line of business or geographical area of operation.

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

Inventories

Inventories are measured at the lower of cost and net realisable value. Cost is determined on a first in first out or weighted average cost basis. Cost comprises directly attributable purchase and conversion costs and an allocation of production overheads based on normal operating capacity. Net realisable value is the estimated selling price less estimated costs to completion and selling costs. Provisions against the value of inventories are made for slow moving or obsolete inventory.

Cash and cash equivalents

Cash and cash equivalents for the purposes of the consolidated cash flow statement comprise cash at bank and in hand, bank and money market deposits and other short term highly liquid investments generally with original maturities of three months or less and bank overdrafts. Bank overdrafts are presented in borrowings within current liabilities in the consolidated balance sheet.

Leases

Leases are classified as finance leases where substantially all the risks and rewards of ownership are transferred to the Group. Finance leases are capitalised at the inception of the lease at the lower of the fair value of the leased asset and the present value of the minimum lease payments. Lease payments are apportioned between the liability and finance charge to produce a constant rate of interest on the finance lease balance outstanding. Assets capitalised under finance leases are depreciated over the shorter of the useful life of the asset and the lease term. Leases other than finance leases are classified as operating leases. Payments made under operating leases are recognised as an expense in the consolidated income statement on a straight line basis over the lease term. Any incentives to enter into operating leases are recognised as a reduction of rental expense over the lease term on a straight line basis.

Income taxes

The tax expense represents the sum of current tax, non current tax and deferred tax.

Current tax and non current tax are based on taxable profit for the year. Taxable profit differs from net profit as reported in the consolidated income statement because it excludes items of income or expense that are taxable or deductible in other years and it further excludes items that are never taxable or deductible. The current and non current tax charge is calculated on the basis of tax laws enacted or substantively enacted at the balance sheet date in countries where the Group operates and generates taxable income. Provisions are established on the basis of amount expected to be paid to tax authorities.

Deferred tax is recognised in full, using the liability method, on temporary differences arising between the tax base of assets and liabilities and their carrying amounts in the consolidated financial statements. Deferred tax arising from initial recognition of an asset or liability in a transaction, other than an acquisition, that at the time of the transaction affects neither accounting nor taxable profit or loss, is not recognised. Deferred tax is measured using tax rates that have been enacted or substantively enacted at the balance sheet date and are expected to apply when the asset is realised or the liability is settled. Deferred tax assets are recognised to the extent that it is probable that future taxable profit will be available against which the temporary differences can be utilised. Deferred tax is provided on temporary differences arising on investments in subsidiaries, associates and joint ventures, except where the Group is able to control the timing of the reversal of the temporary difference and it is probable

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

that the temporary difference will not reverse in the foreseeable future. Tax is recognised in the consolidated income statement, unless the tax relates to items recognised directly in equity, in which case the tax is recognised directly in equity through the consolidated statement of comprehensive income.

Provisions

Provisions are recognised when a present obligation exists in respect of a past event and where the amount can be reliably estimated. Provisions for restructuring are recognised for direct expenditure on business reorganisations where plans are sufficiently detailed and well advanced, and where appropriate communication to those affected has been undertaken on or before the balance sheet date. Provisions are discounted where the time value of money is considered to be material.

Dividends

Final equity dividends to the shareholders of Rexam PLC are recognised in the period they are approved by the shareholders. Interim equity dividends are recognised in the period they are paid.

Financial instruments

Financial instruments that are measured at fair value are disclosed in the consolidated financial statements in accordance with the following fair value measurement hierarchy:

- (i) Quoted prices (unadjusted) in active markets for identical assets or liabilities (level 1).
- (ii) Inputs other than quoted prices included within level 1 that are observable for the asset or liability, either directly (that is, as prices) or indirectly (that is, derived from prices) (level 2).
- (iii) Inputs for the asset or liability that are not based on observable market data (that is, unobservable inputs) (level 3).

The fair value of financial instruments that are not traded in an active market is determined by using valuation techniques. These valuation techniques maximise the use of observable market data where it is available and rely as little as possible on entity specific estimates. If all significant inputs required to fair value an instrument are observable, the instrument is included in level 2.

Derivative financial instruments are measured at fair value. Derivative financial instruments utilised by the Group include interest rate swaps, cross currency swaps, forward foreign exchange contracts and aluminium, iron ore, diesel and gas commodity contracts.

Certain derivative financial instruments are designated as hedges in line with the Group's risk management policies. Hedges are classified as follows:

- (i) Fair value hedges where they hedge the exposure to changes in the fair value of a recognised asset or liability.
- (ii) Cash flow hedges where they hedge exposure to variability in cash flows that is attributable to a particular risk associated with a recognised asset or liability or a forecasted transaction.
- (iii) Net investment hedges where they hedge exposure to changes in the value of the Group's interests in the net assets of foreign operations.

For fair value hedges, any gain or loss from remeasuring the hedging instrument at fair value is recognised in the consolidated income statement. Any gain or loss on the hedged item attributable to

1. PRINCIPAL ACCOUNTING POLICIES (Continued)

the hedged risk is adjusted against the carrying amount of the hedged item and similarly recognised in the consolidated income statement.

For cash flow hedges and net investment hedges, the portion of the gain or loss on the hedging instrument that is determined to be an effective hedge is recognised in equity, with any ineffective portion recognised in the consolidated income statement. When hedged cash flows result in the recognition of a non financial asset or liability, the associated gains or losses previously recognised in equity are included in the initial measurement of the asset or liability. For all other cash flow hedges, the gains or losses that are recognised in equity are transferred to the consolidated income statement in the same period in which the hedged cash flows affect the consolidated income statement.

Any gains or losses arising from changes in the fair value of derivative financial instruments not designated as hedges are recognised immediately in the consolidated income statement.

Gains and losses on derivative financial instruments related to operating activities are included in operating profit when recognised in the consolidated income statement. Gains and losses on derivative financial instruments related to financing activities are included in interest when recognised in the consolidated income statement.

Borrowings are measured at amortised cost except where they are hedged by an effective fair value hedge, in which case the carrying value is adjusted to reflect the fair value movements associated with the hedged risk. Where borrowings are used to hedge the Group's interests in the net assets of foreign operations, the portion of the exchange gain or loss on the borrowings that is determined to be an effective hedge is recognised in equity.

Up-front fees paid on the establishment of loan facilities and bonds are initially capitalised as transaction costs of the loan and bond and amortised in interest over the expected term of the loan and bond. Ongoing commitment fees are expensed in interest as incurred.

Available for sale financial assets are measured at fair value. Unrealised gains and losses are recognised in equity except for impairment losses, interest and dividends arising from those assets which are recognised in the consolidated income statement.

Trade and other receivables are initially measured at fair value and subsequently measured at amortised cost less any provision for impairment. They are discounted when the time value of money is considered material. Trade and other payables are measured at cost.

2. SEGMENT ANALYSIS

For internal reporting, Rexam is organised into four operating segments for Beverage Cans based on the geographical locations of Europe, AMEA (Africa, Middle East & Asia), North America and South America. For external reporting, the four operating segments for Beverage Cans are combined into two reportable segments, Americas and Europe & Rest of World. Prior to 2014, the four operating segments were combined into one reportable segment. Beverage Cans comprise aluminium and steel cans for a wide variety of beverages including carbonated soft drinks, beer and energy drinks. The Healthcare business was sold in the first half of 2014 and has been reported within discontinued operations in the segment analysis set out below. Discontinued operations in 2012 also include the Personal Care business, which was sold in 2012.

2. SEGMENT ANALYSIS (Continued)

(i) Results

	Sales £m	Underlying operating profit(1) £m	Underlying return on sales(2)	Underlying return on net assets(3)	Exceptional and other items(4) £m	Totals £m
2014						
Continuing operations						
Beverage Cans—Americas	2,127	235	11.0	31.6	1	236
Beverage Cans—Europe & Rest of World	1,705	183	10.7	24.1	(16)	167
Total reportable segments	3,832	418	10.9	27.8	(15)	403
Exceptional items not allocated to Beverage Cans						(1)
Share of post-tax profits of associates and joint ventures						10
Retirement benefit obligations net interest cost						(16)
Net interest expense						(53)
Profit before tax						343
Tax						(76)
Profit for the year from continuing operations						267
Discontinued operations						
Profit for the year from discontinued operations						90
Total profit for the year						357
2013—restated						
Continuing operations						
Beverage Cans—Americas	2,183	250	11.5	35.5	(3)	247
Beverage Cans—Europe & Rest of World	1,760	199	11.3	26.4	(22)	177
Total reportable segments	3,943	449	11.4	30.8	(25)	424
Exceptional items not allocated to Beverage Cans						(7)
Share of post-tax profits of associates and joint ventures						9
Retirement benefit obligations net interest cost						(16)
Net interest expense						(71)
Profit before tax						339
Tax						(86)
Profit for the year from continuing operations						253
Discontinued operations						
Loss for the year from discontinued operations						(158)
Total profit for the year						95
2012—restated						
Continuing operations						
Beverage Cans—Americas	2,103	225	10.7	32.9	(4)	221
Beverage Cans—Europe & Rest of World	1,782	223	12.5	31.5	8	231
Total reportable segments	3,885	448	11.5	32.2	4	452
Exceptional items not allocated to Beverage Cans						(23)
Share of post-tax profits of associates and joint ventures						9
Retirement benefit obligations net interest cost						(19)
Net interest expense						(100)
Profit before tax						319
Tax						(77)
Profit for the year from continuing operations						242
Discontinued operations						
Loss for the year from discontinued operations						(36)
Total profit for the year						206

⁽¹⁾ Comprises operating profit before exceptional and other items. See note 6 for exceptional items. Other items comprise the amortisation of certain acquired intangible assets and fair value changes on certain operating derivatives.

⁽²⁾ Comprises underlying operating profit, as defined in 1, divided by sales.

2. SEGMENT ANALYSIS (Continued)

- (3) Comprises underlying operating profit, as defined in 1, plus share of associates and joint ventures profit after tax divided by the average of opening and closing net assets after adding back retirement benefit obligations (net of tax) and net borrowings and excluding goodwill and certain acquired intangible assets.
- (4) See note 6 for exceptional items. Other items comprise the amortisation of certain acquired intangible assets and fair value changes on certain operating derivatives.

Share of post-tax profits of associates are attributable to Europe & Rest of World. Share of post-tax profits of joint ventures are attributable to Americas. Americas sales are disclosed after deducting £10m of sales to Europe & Rest of World (2013: £15m; 2012: £14m). Sales by Europe & Rest of World to Americas were not material in either year. Non-specific central costs are allocated on the basis of average net operating assets.

(ii) Assets and liabilities

	2014 Assets £m	2014 Liabilities £m	2013 Assets restated £m	2013 Liabilities restated £m
Continuing operations				
Beverage Cans—Americas	1,740	(463)	1,630	(426)
Beverage Cans—Europe & Rest of World	1,910	(504)	1,971	(471)
Total reportable segments	3,650	(967)	3,601	(897)
Associates and joint ventures	80	_	76	_
Unallocated assets and liabilities(1)	857	(2,206)	773	(2,213)
Total continuing operations	4,587	(3,173)	4,450	(3,110)
Discontinued operations	_	_	689	(160)
	4,587	(3,173)	5,139	(3,270)

(1) Unallocated assets comprise derivative assets, deferred tax assets, pension assets, pension escrow investment, insurance backed assets and cash and cash equivalents which are used as part of the Group's financing offset arrangements. Unallocated liabilities comprise borrowings, derivative liabilities, current and non-current tax liabilities, deferred tax liabilities and retirement benefit obligations.

(iii) Significant other items

Continuing operations	2014 Capital expenditure £m	2014 Depreciation and amortisation £m	2013 Capital expenditure restated £m	2013 Depreciation and amortisation restated £m	2012 Capital expenditure restated £m	2012 Depreciation and amortisation restated £m
O I	(2	64	70		107	(2
Beverage Cans—Americas	63	64	78	66	107	62
Beverage Cans—Europe & Rest of World	140	78	95	79	124	73
Total reportable segments	203	142	173	145	231	135
Discontinued operations	14	_	45	20	80	58
	217	142	218	165	311	193

2. SEGMENT ANALYSIS (Continued)

(iv) Sales by geography

	2014 £m	2013 £m	2012 £m
Continuing operations			
US	1,148	1,292	1,230
Brazil	701	658	670
Austria	333	337	322
Spain	200	212	205
Russia	193	242	292
UK	161	172	165
Other countries	1,096	1,030	1,001
Total continuing operations	3,832	3,943	3,885
Discontinued operations	164	448	875
	3,996	4,391	4,760

Sales are stated by external customer location. One customer contributed sales of £1,058m (2013: £1,109m; 2012: £1,144m), and another customer contributed sales of £606m (2013: £623m; 2012: £610m).

(v) Non current assets

	2014 £m	2013 £m
Continuing operations		
US	642	612
Brazil	490	467
Austria	82	93
Spain	76	79
Russia	93	163
UK	223	226
Other countries	1,130	1,091
	2,736	2,731
Unallocated non current assets(1)	529	530
Total continuing operations	3,265	3,261

⁽¹⁾ Unallocated non current assets comprise derivative assets, deferred tax assets, pension assets, pension escrow investment and insurance backed assets

3. OPERATING EXPENSES(1)

	2014 Continuing operations £m	2014 Discontinued operations £m	2013 Continuing operations £m	2013 Discontinued operations £m	2012 Continuing operations £m	2012 Discontinued operations £m
Raw materials used	(2,150)	(60)	(2,209)	(154)	(2,201)	(329)
Changes in inventories of WIP and finished goods	16	_	(2)	1	2	1
Employee benefit expense	(483)	(53)	(494)	(144)	(482)	(300)
Depreciation of property, plant and equipment	(136)	_	(137)	(11)	(128)	(34)
Amortisation of intangible assets	(6)	_	(8)	(9)	(7)	(24)
Impairment	_	_	(4)	(232)	_	(187)
Freight costs	(213)	(5)	(207)	(12)	(205)	(19)
Operating lease rental expense	(21)	(2)	(22)	(6)	(20)	(12)
Operating lease rental income	2	_	3	_	2	_
Fair value changes on certain operating derivatives	5	_	(24)	_	7	_
Other operating expenses	(451)	(19)	(428)	(65)	(427)	(120)
Other operating income	7	2	6	6	3	10
	(3,430)	(137)	(3,526)	(626)	(3,456)	(1,014)

⁽¹⁾ Includes exceptional and other items. See note 6 for information on exceptional items. Other items comprise the amortisation of certain acquired intangible assets and fair value changes on certain operating derivatives.

Operating expenses include research and development expenditure of £5m from continuing operations and £2m from discontinued operations (2013: £6m and £3m; 2012: £5m and £10m); fair value changes and hedge ineffectiveness net gains on forward aluminium, iron ore and diesel commodity contracts of £2m from continuing operations (2013: losses of £23m; 2012: gains of £11m) and fair value gains on forward foreign exchange contracts not hedge accounted of £3m from continuing operations (2013: losses of £1m; 2012: losses of £4m).

4. EMPLOYEE COSTS AND NUMBERS

(i) Employee benefit expense

	2014 £m	2013 £m	2012 £m
Continuing operations			
Wages and salaries	(396)	(396)	(382)
Social security	(48)	(47)	(48)
Share based payment (note 29)	(11)	(23)	(23)
Retirement benefit obligations (note 25)	(28)	(28)	(29)
Total continuing operations	(483)	(494)	(482)
Discontinued operations	(53)	(144)	(300)
	(536)	(638)	(782)

(ii) Average number of employees

	2014 Number	2013 Number restated	2012 Number restated
Continuing operations			
Beverage Cans—Americas	3,900	3,900	3,700
Beverage Cans—Europe & Rest of World	4,100	4,100	4,100
Total reportable segments	8,000	8,000	7,800
Discontinued operations	1,100	3,200	10,200
	9,100	11,200	18,000

(iii) Average number of employees

	2014 Number	2013 Number	2012 Number
Continuing operations			
US	1,800	2,000	1,900
Brazil	1,600	1,600	1,500
Germany	700	700	700
Russia	600	700	700
UK	600	600	600
Spain	400	400	400
Other countries	2,300	2,000	2,000
Total continuing operations	8,000	8,000	7,800
Discontinued operations	1,100	3,200	10,200
	9,100	11,200	18,000

5. AUDITORS' REMUNERATION

	2014 £m	2013 £m	2012 £m
Fees payable to PricewaterhouseCoopers LLP for the audit of the Rexam PLC and			
consolidated financial statements	0.8	0.7	0.8
Fees payable to PricewaterhouseCoopers LLP and its associates for the audit of			
subsidiaries of Rexam PLC	1.6	2.0	2.0
Audit related assurance services	0.2	0.2	0.2
Other assurance services	0.5	1.4	2.1
Tax advisory services	0.3	0.2	0.2
Tax compliance services	0.2	0.3	0.3
All other non audit services	0.5	0.3	0.3
	4.1	5.1	5.9

Included above are amounts payable to associate members of PricewaterhouseCoopers LLP for the audit of subsidiaries of Rexam PLC of £0.1m in relation to discontinued operations (2013: £0.4m; 2012: £0.6m). Other assurance services comprise assurance reporting on historic financial information required for business disposals, of which £0.5m was recovered from the purchaser in 2014 (2013: £nil; 2012: £0.8m)

6. EXCEPTIONAL ITEMS FROM CONTINUING OPERATIONS

	2014 £m	2013 £m	2012 £m
Restructuring	(15)	(2)	(25)
Other exceptional items	(5)	_	_
Impairment	_	(4)	_
Exceptional items before tax	(20)	(6)	(25)
Tax on exceptional items	4	1	7
Exceptional tax	7	_	_
Total exceptional items after tax	(9)	(5)	(18)

Restructuring relates to reorganisation costs for the European beverage cans business and costs incurred with respect to conversion of steel beverage can lines to aluminium. Other exceptional items comprise a legal provision relating to an historic dispute in a business that originated prior to Rexam ownership of £2m, an increase in legacy environmental provisions of £2m and acquisition transaction costs relating to United Arab Can Manufacturing Limited of £1m. Exceptional tax of £7m relates to a release of legacy tax provisions no longer required. The £6m of exceptional items before tax in 2013 related to restructuring and impairment of assets that arose as a consequence of the disposal of Healthcare and Personal Care. The £25m of exceptional items before tax in 2012 relates to restructuring that arose as a consequence of the disposal of Personal Care.

7. INTEREST

(i) Interest expense

	2014 £m	2013 £m	2012 £m
Continuing operations			
Bank overdrafts	(7)	(4)	(5)
Bank loans	(6)	(6)	(5)
US private placements	(20)	(23)	(9)
Subordinated bond	(40)	(45)	(41)
US public bond	_	(10)	(24)
Medium term notes	_	(6)	(25)
Interest on financing derivatives	19	25	24
Foreign exchange losses	(5)	(7)	(3)
	(59)	(76)	(88)
Fair value losses on financing derivatives	(1)	(1)	(20)
Total interest expense from continuing operations	(60)	(77)	(108)
Discontinued operations			
Bank overdrafts	_	(2)	(2)
Total interest expense	(60)	(79)	(110)

(ii) Interest income

	2014 £m	2013 £m	2012 £m
Continuing operations			
Short term bank and money market deposits	7	6	8

(iii) Fair value (losses)/gains on financing derivatives

	2014 £m	2013 £m	2012 £m
Fair value hedges			
Interest rate swaps	_	(1)	(4)
Cross currency swaps	(14)	(22)	(4)
Fair value adjustment to borrowings	18	25	(11)
	4	2	(19)
Not hedge accounted			
Interest rate swaps	2	3	(4)
Cross currency swaps	(7)	(6)	3
	(5)	(3)	(1)
Total fair value losses on financing derivatives	(1)	(1)	(20)

The net gain on fair value hedges of £4m (2013: gain of £2m; 2012: loss of £19m) represents the total hedge ineffectiveness on financing derivatives for the year.

8. TAX

(i) Tax included in the consolidated income statement

	2014 £m	2013 £m	2012 £m
Continuing operations			
Current and non current tax	(65)	(65)	(63)
Adjustment in respect of prior years	5	_	(3)
Exceptional and other items(1)	9	1	3
Current and non current tax	(51)	(64)	(63)
Origination and reversal of temporary differences	(26)	(31)	(32)
Adjustment in respect of prior years	_	3	11
Exceptional and other items(1)	1	6	7
Deferred tax	(25)	(22)	(14)
Total continuing operations	(76)	(86)	(77)
Discontinued operations	(46)	20	(8)
	(122)	(66)	(85)

⁽¹⁾ See note 6 for exceptional items. Other items comprise the amortisation of certain acquired intangible assets and fair value changes on derivatives.

(ii) Tax reconciliation

A reconciliation of the tax charge applicable to the Group's profit/(loss) before tax on continuing operations at the UK statutory rate of 21.5% (2013: 23.25%; 2012: 24.5%) with the tax charge on continuing operations based on the Group's effective rate is set out below.

	2014 £m	2013 £m	2012 £m
Profit before tax on continuing operations	343	339	319
Tax on continuing operations at the UK statutory rate	(77)	(87)	(88)
Non-deductible and non-taxable items	1	2	1
Higher domestic tax rates on overseas earnings	(15)	(11)	(8)
Adjustment in respect of prior years	5	3	8
Exceptional and other items(1)	10	7	10
Tax in the consolidated income statement	(76)	(86)	(77)
Effective rate of tax on continuing operations	22%	25%	24%

⁽¹⁾ See note 6 for exceptional items. Other items comprise the amortisation of certain acquired intangible assets and fair value changes on derivatives.

8. TAX (Continued)

(iii) Tax credited/(charged) in equity

	2014 £m	2013 £m	2012 £m
Retirement benefits: actuarial gains/(losses)	4	(26)	5
Cash flow hedges	(2)	(1)	(9)
Share based payment	_	5	2
Tax included in equity	2	(22)	(2)

(iv) Analysis of deferred tax

	2014	2013
	£m	£m
Deferred tax assets	210	270
Deferred tax liabilities	(40)	(54)
Net deferred tax assets	170	216

	Retirement benefit obligations £m	Tax losses £m	Accelerated tax depreciation £m	Goodwill and other intangible assets £m	Other temporary differences £m	Total £m
At 1 January 2013	161	31	(94)	71	64	233
Exchange differences	_	(2)	2	1	(1)	_
Credit/(charge) for the year	(6)	28	(5)	(17)	2	2
(Charge)/credit to equity	(26)	_	_	_	4	(22)
Transfer to liabilities classified as held for sale	_	_	2	_	1	3
At 31 December 2013	129	57	(95)	55	70	216
Exchange differences	9	2	2	2	_	15
(Charge)/credit for the year	(7)	7	6	(59)	(10)	(63)
Credit/(charge) to equity	4	_	_	_	(2)	2
At 31 December 2014	135	66	(87)	(2)	58	170

Deferred tax assets and liabilities are presented as non current in the consolidated balance sheet. Of the total deferred tax assets, £7m (2013: £31m) are recoverable within one year. Deferred tax assets and liabilities are only offset where there is a legally enforceable right of offset and there is an intention to settle the balance net.

Deferred tax assets have been recognised where it is probable that they will be recovered. In recognising deferred tax assets, the Group has considered if it is more likely than not that sufficient future profits will be available to absorb tax losses and other temporary differences. Deferred tax assets of £105m (2013: £54m) have not been recognised in respect of losses and other temporary differences due to the uncertainty of the availability of suitable profits in the foreseeable future. The principal items on which no deferred tax assets have been recognised are tax losses, including capital losses, of £370m (2013: £217m) of which £13m (2013: £5m) expire within five years.

8. TAX (Continued)

No deferred tax has been recognised on the unremitted earnings of overseas subsidiaries except where it is probable that the temporary difference will reverse in the foreseeable future. If the earnings were remitted in full, additional tax of £24m (2013: £28m) would be payable.

9. EARNINGS/(LOSS) PER SHARE

	Underlying 2014 Pence	Basic 2014 Pence	Diluted 2014 Pence	Underlying 2013 Pence	Basic 2013 Pence	Diluted 2013 Pence	Underlying 2012 Pence	Basic 2012 Pence	Diluted 2012 Pence
Continuing operations	37.2	36.2	35.9	35.3	32.0	31.6	31.2	27.8	27.5
Discontinued operations	2.0	12.2	12.1	5.3	(20.0)	(20.0)	5.4	(4.1)	(4.1)
Total	39.2	48.4	48.0	40.6	12.0	11.6	36.6	23.7	23.4

	Continuing operations £m	Discontinued operations £m	Total operations £m
2014			
Underlying profit before tax	360	25	385
Tax on underlying profit	(86)	(10)	(96)
Underlying profit for the financial year	274	15	289
Total exceptional and other items after tax	(7)	75	68
Total profit for the financial year	267	90	357
2013			
Underlying profit before tax	372	62	434
Tax on underlying profit	(93)	(20)	(113)
Underlying profit for the financial year	279	42	321
Total exceptional and other items after tax	(26)	(200)	(226)
Total profit/(loss) for the financial year	253	(158)	95
2012			
Underlying profit before tax	358	79	437
Tax on underlying profit	(87)	(32)	(119)
Underlying profit for the financial year	271	47	318
Total exceptional and other items after tax	(29)	(83)	(112)
Total profit/(loss) for the financial year	242	(36)	206

	2014	2013	2012
	millions	millions	millions
Weighted average number of shares in issue	737.1	791.3	869.9
Dilution on conversion of outstanding share options	7.1	9.6	11.0
Weighted average number of shares in issue on a diluted basis	744.2	800.9	880.9

9. EARNINGS/(LOSS) PER SHARE (Continued)

Underlying earnings per share from continuing operations is based on underlying profit for the financial year attributable to Rexam PLC divided by the weighted average number of shares in issue. Basic earnings per share from continuing operations is based on total profit for the financial year from continuing operations attributable to Rexam PLC divided by the weighted average number of shares in issue. Diluted earnings per share from continuing operations is based on total profit for the financial year from continuing operations attributable to Rexam PLC divided by the weighted average number of shares in issue on a diluted basis. Underlying profit for the financial year is profit before exceptional items, the amortisation of certain acquired intangible assets and fair value changes on certain derivatives.

10. DISCONTINUED OPERATIONS

The sale of the Healthcare and the Personal Care businesses was completed in June 2014 and in December 2012, respectively. Both of these businesses' results are shown in discontinued operations for their respective periods.

A summary of the consolidated income statement, exceptional and other items, profit on disposal, cash flows and other comprehensive (loss)/income with respect to discontinued operations is set out below.

(i) Consolidated income statement

	2014 £m	2013 £m	2012 £m
Sales	164	448	875
Operating expenses(1)	(137)	(626)	(1,014)
Operating profit/(loss)	27	(178)	(139)
Interest expense	_	(2)	(2)
Profit/(loss) before tax	27	(180)	(141)
Tax(1)	(10)	14	(20)
Profit/(loss) after tax	17	(166)	(161)
Profit on disposal (iv)	73	8	125
Net profit/(loss)	90	(158)	(36)

⁽¹⁾ Includes amounts related to exceptional and other items, as set out in (ii) and (iii) below.

10. DISCONTINUED OPERATIONS (Continued)

(ii) Exceptional items

	2014 £m	2013 £m	2012 £m
Restructuring and reversal of restructuring provisions	2	(2)	(13)
Impairment of businesses	_	(233)	(181)
Other impairment (net of reversals)	_	1	(6)
Exceptional items before tax	2	(234)	(200)
Tax on impairment of businesses	_	22	3
Tax on other impairment	_	_	1
Tax on capital losses	_	9	_
Exceptional items after tax	2	(203)	(196)

(iii) Other items

	2014 £m	2013 £m	2012 £m
Amortisation of certain acquired intangible assets	_	(8)	(20)
Tax	_	3	8
Amortisation of certain acquired intangible assets after tax		(5)	(12)

(iv) Profit on disposal

	2014 £m	2013 £m	2012 £m
Gross proceeds	476	_	430
Cash costs	(19)	(23)	(31)
Cash and cash equivalents disposed	_	_	(7)
Net cash inflow in the consolidated cash flow statement	457	(23)	392
Net assets disposed (net of tax)	(526)	_	(325)
Change in accrued costs	(10)	31	(14)
Exchange differences recognised in the income statement on disposal	152	_	72
Profit on disposal	73	8	125

Profit on disposal includes £4m in respect of non Healthcare related discontinued operations (2013: £8m). Total costs of disposal with respect to Healthcare in 2014 of £29m comprise £17m of transaction costs and £12m of other costs related directly to the disposal.

10. DISCONTINUED OPERATIONS (Continued)

(v) Cash flows

	2014 £m	2013 £m	2012 £m
Net cash flows from operating activities	(22)	50	61
Net cash flows from investing activities	(9)	(45)	(75)
Net cash flows from financing activities	_	5	24
Net cash (outflow)/inflow	(31)	10	10

(vi) Other comprehensive (loss)/income

	2014 £m	2013 £m	2012 £m
Exchange differences	(16)	(9)	2111
E	(-0)	(7)	70
Exchange differences recognised in the income statement on disposal of businesses	(152)		1/2
Total other comprehensive (loss)/income	(168)	(9)	72

11. EQUITY DIVIDENDS

	2014 £m	2013 £m	2012 £m
Interim dividend for 2014 of 5.8p paid on 18 September 2014	41	_	_
Final dividend for 2013 of 11.7p paid on 3 June 2014	92	_	_
Interim dividend for 2013 of 5.7p paid on 11 September 2013	_	45	_
Final dividend for 2012 of 10.2p paid on 22 May 2013	_	80	_
Interim dividend for 2012 of 5.0p paid on 4 September 2012	_	_	44
Final dividend for 2011 of 9.7p paid on 7 June 2012	_	_	84
	133	125	128

A final dividend per equity share of 11.9p has been proposed for 2014 and, subject to shareholder approval, is payable on 27 May 2015. The cost of the proposed dividend would be £83m. The proposed final dividend has not been accrued in these consolidated financial statements.

12. GOODWILL

(i) Summary

	2014 £m	2013 £m
Cost		
At 1 January	1,235	1,556
Exchange differences	(14)	9
Transfer to assets classified as held for sale	_	(330)
At 31 December	1,221	1,235
Accumulated impairment		
At 1 January	(3)	(3)
Exchange differences	_	_
At 31 December	(3)	(3)
Carrying value at 31 December	1,218	1,232

The carrying value of goodwill at 31 December is allocated to cash generating units or groups of cash generating units (CGUs) as set out below.

	2014 £m	2013 £m
Europe	566	599
US	362	342
Brazil	194	184
Turkey	38	35
Egypt Russia	28	27
Russia	23	38
Mexico	7	7
Total carrying value at 31 December	1,218	1,232

(ii) Impairment testing

The recoverable amounts of CGUs or groups of CGUs were determined based on value in use calculations at 31 December 2014. The cash flow projections used in these calculations are based on the Group's financial budget for 2015, as approved by the board in December 2014, and the Group's financial plans in respect of 2016 and 2017. As highlighted in the principal accounting policies, the calculation of value in use requires the use of estimates which, although based on management's best knowledge, may ultimately differ from actual results.

Key assumptions

The key assumptions for the value in use calculations are:

(a) Discount rates. The pre-tax discount rates used in the value in use calculations are set out in the table below. These discount rates are derived from the Group's pre-tax weighted average

12. GOODWILL (Continued)

cost of capital (WACC), as adjusted for the specific risks relating to each region in which the CGUs operate.

Europe 10 10 US 10 10 Brazil 15 16 Turkey 15 17 Egypt 23 27 Russia 19 16 Mexico 13 14		2014 	2013 %
Brazil 15 16 Turkey 15 17 Egypt 23 27 Russia 19 16	Europe	10	10
Turkey 15 17 Egypt 23 27 Russia 19 16	US	10	10
Egypt 23 27 Russia 19 16		15	16
		15	17
	Egypt	23	27
Mexico <u>13</u> <u>14</u>		19	16
	Mexico	13	14

- (b) Growth rates. Cash flows beyond the three year planning horizon have been extrapolated using growth rates of 1.6% for Europe (2013: 2.0%), 2.1% for the US (2013: 2.4%), 5.0% for Brazil (2013: 4.8%) and at rates ranging between 3.3% and 6.8% for all other operations' CGUs (2013: 3.3% and 6.8%). The growth rates used do not exceed the long term GDP growth rates relating to each region in which the CGUs operate.
- (c) Sales and costs. Forecasts for sales and margins are based on analyses of sales, markets, costs and competitors. Consideration is given to past experience and knowledge of future contracts. Forecasts for aluminium costs are based on forward prices and time projections after taking into account pass through of costs and hedging. Forecasts for other raw materials and energy costs are based on inflation forecasts and supply and demand factors.

Sensitivities

With respect to all CGUs or groups of CGUs, management considers that no reasonably possible change in any of the key assumptions would cause the recoverable amount of goodwill to fall below carrying value at 31 December 2014.

13. OTHER INTANGIBLE ASSETS

	Computer software acquired £m	Computer software developed £m	Customer contracts and relationships acquired £m	Other development projects £m	Total £m
Cost					
At 1 January 2014	82	9	42	6	139
Exchange differences	_	_	(12)	_	(12)
Additions	6	_	_	_	6
Disposals	(15)	(5)	(13)	_	(33)
At 31 December 2014	73	4	17	6	100
Accumulated amortisation and impairment					
At 1 January 2014	(71)	(9)	(22)	(3)	(105)
Exchange differences	_	_	4	_	4
Amortisation for the year	(5)	_	(1)	_	(6)
Disposals	15	5	13	_	33
At 31 December 2014	(61)	(4)	(6)	(3)	(74)
Carrying value at 31 December 2014	12		11	3	26

	Computer software acquired £m	Computer software developed £m	Customer contracts and relationships acquired £m	Technology and patents acquired £m	Other development projects £m	Total £m
Cost						
At 1 January 2013	92	18	264	90	13	477
Exchange differences	_	1	8	4	(1)	12
Additions	5	_	_	_	_	5
Disposals	(1)	_	_	(4)	(1)	(6)
Transfer from property, plant and equipment	1	_	_	_	_	1
Transfer to assets classified as held for sale	(15)	(10)	(230)	(90)	(5)	(350)
At 31 December 2013	82	9	42		6	139

13. OTHER INTANGIBLE ASSETS (Continued)

	Computer software acquired £m	Computer software developed £m	Customer contracts and relationships acquired £m	Technology and patents acquired £m	Other development projects £m	Total £m
Accumulated amortisation and impairment						
At 1 January 2013	(76)	(17)	(83)	(35)	(6)	(217)
Exchange differences	_	(1)	(2)	_	1	(2)
Amortisation for the year	(7)	_	(7)	(3)	_	(17)
Impairment	(2)	_	_	_	_	(2)
Disposals	1	_	_	4	1	6
Transfer to assets classified as held for sale	13	9	70	34	1	127
At 31 December 2013	(71)	(9)	(22)		(3)	(105)
Carrying value at 31 December 2013	11		20		3	34

Amortisation for the year was £6m (2013: £17m; 2012: £31m). The impairment of £2m in 2013 (2012: £2m) comprised the write off of certain software licences.

14. PROPERTY, PLANT AND EQUIPMENT

	Property £m	Plant and equipment £m	Assets under construction £m	Total £m
Cost				
At 1 January 2014	425	1,979	118	2,522
Exchange differences	(15)	(49)	(3)	(67)
Additions	2	22	173	197
Disposals	(2)	(33)	_	(35)
Reclassifications	12	120	(132)	_
At 31 December 2014	422	2,039	156	2,617
Accumulated depreciation and impairment				
At 1 January 2014	(137)	(1,128)	_	(1,265)
Exchange differences	5	26	_	31
Depreciation for the year	(14)	(122)	_	(136)
Disposals	2	26	_	28
At 31 December 2014	(144)	(1,198)		(1,342)
Carrying value at 31 December 2014	278	841	156	1,275

14. PROPERTY, PLANT AND EQUIPMENT (Continued)

	Property £m	Plant and equipment £m	Assets under construction £m	Total £m
Cost				
At 1 January 2013	494	2,052	227	2,773
Exchange differences	(3)	(15)	3	(15)
Additions	2	43	137	182
Disposals	(1)	(29)	_	(30)
Transfer to other intangible assets	_	(1)	_	(1)
Reclassifications	54	157	(211)	_
Transfer to assets classified as held for sale	(121)	(228)	(38)	(387)
At 31 December 2013	425	1,979	118	2,522
Accumulated depreciation and impairment				
At 1 January 2013	(152)	(1,162)	_	(1,314)
Exchange differences	_	4	_	4
Depreciation for the year	(16)	(132)	_	(148)
Reversal of impairment	_	1	_	1
Disposals	1	24	_	25
Reclassifications	(2)	2	_	_
Transfer to assets classified as held for sale	32	135	_	167
At 31 December 2013	(137)	(1,128)		(1,265)
Carrying value at 31 December 2013	288	851	118	1,257

The reversal of impairment of £1m in 2013 was in relation to a previous over impairment of a closed plant.

15. INVESTMENTS IN SUBSIDIARIES

Rexam is a public limited company, which is listed on the London Stock Exchange and incorporated and domiciled in the UK. The principal subsidiaries, all of which are wholly owned, are shown below. An asterisk indicates that the capital is directly owned by Rexam PLC. Subsidiaries

15. INVESTMENTS IN SUBSIDIARIES (Continued)

incorporated in the UK are registered in England and Wales. All subsidiaries are included in the consolidated financial statements.

	Country of incorporation	Principal area of operation	Identity of capital held	Nature of business activities
Rexam Beverage Can Company	US	US	Common stock	Beverage cans
Rexam Beverage Can Naro Fominsk LLC	Russia	Russia	Capital stock	Beverage cans
Rexam Beverage Can South America SA	Brazil	South America	Common stock	Beverage cans
Rexam do Brazil Ltda	Brazil	South America	Quotas	Beverage cans
Rexam European Holdings Limited	UK	UK	Ordinary shares	Holding company
Rexam Group Holdings Limited*	UK	UK	Ordinary shares	Holding company
Rexam Holdings AB		Continental		
	Sweden	Europe	Ordinary shares	Holding company
Rexam Inc	US	US	Common stock	Holding company
Rexam Overseas Holdings Limited	UK	UK	Ordinary shares	Holding company
Rexam France SA				Consumer
	France	France	Ordinary shares	packaging
Rexam Plastic Packaging Inc	US	US	Common stock	Holding company

16. INVESTMENTS IN ASSOCIATES AND JOINT VENTURES

The principal associate and joint venture are set out below.

	Country of incorporation		_
	and area of operation	Issued capital	Group share
		1.7m shares of	
Hanil Can Company Limited—associate	South Korea	5,000 won each	40%
		378.1m shares of	
Envases Universales Rexam de Centroamerica SA—joint venture	Guatemala	0.32 quetzal each	50%

16. INVESTMENTS IN ASSOCIATES AND JOINT VENTURES (Continued)

	Associates £m	Joint ventures £m	Total £m
At 1 January 2013	44	24	68
Exchange differences	_	(1)	(1)
Share of post-tax profits	4	5	9
At 31 December 2013	48	28	76
Exchange differences	2	2	4
Share of post-tax profits	5	5	10
Capital reduction	_	(10)	(10)
At 31 December 2014	55	25	80

There is £3m of goodwill allocated to the joint venture in Guatemala (2013: £3m).

At 1 January 2013 and at 31 December 2013, there was an unsecured interest free loan from the joint venture in Guatemala of £3m. This loan was increased to £10m during 2014. The loan was interest free and repayable on demand. In December 2014, a capital reduction took place in the business and as a result the £10m loan was discharged.

The following two tables set out summary information on all associates and joint ventures on a 100% basis.

	2014 Associates £m	2014 Joint ventures £m	2013 Associates £m	2013 Joint ventures £m
Assets	207	64	189	70
Liabilities	(70)	(15)	(71)	(13)

	2014 Associates £m	2014 Joint ventures £m	2013 Associates £m	2013 Joint ventures £m	2012 Associates £m	2012 Joint ventures £m
Sales	201	89	208	88	184	79
Operating profit	18	12	14	13	13	11
Profit before tax	16	12	13	13	15	11
Profit after tax	13	10	10	10	11	9

17. INSURANCE BACKED ASSETS

	2014 £m	2013 £m
At 1 January	22	25
Exchange differences	1	_
Payments in respect of pension obligations	(2)	(2)
Actuarial gains/(losses)	4	(1)
	25	22
Non current assets	23	20
Current assets	2	2
At 31 December	25	22

The Group, through its subsidiary Rexam Inc, has a number of non-qualified defined benefit pension plans in the US. It also has a number of non-qualifying insurance policies (insurance backed assets), whereby those policies pay the benefits to the Group as they fall due, and the Group in turn makes the payments to the eligible beneficiaries of the non-qualified defined benefit pension plans. Although eligible beneficiaries have no vested rights in the insurance policies, the policies cannot be used by the Group, and would revert to the benefit of general creditors in the event of Rexam Inc's bankruptcy. The insurance backed assets are recognised in the consolidated balance sheet at the present value of the matching defined benefit pension obligations and are accounted for in accordance with the Group's accounting policy for retirement benefit obligations.

18. INVENTORIES

	2014 £m	2013 £m
Raw materials, stores and consumables	179	186
Work in progress	2	1
Finished goods	323	279
	504	466

An analysis of provisions against inventories is set out below.

	2014 £m	2013 £m
At 1 January	(18)	(36)
Exchange differences	1	(1)
Charge for the year	(3)	(4)
Released in the year	_	5
Utilised	1	1
Transfer to assets classified as held for sale	_	17
At 31 December	(19)	(18)

The charge for the year was £3m (2013: £4m; 2012: £8m). The amount released in the year was £nil (2013: £5m; 2012 £2m).

19. TRADE AND OTHER RECEIVABLES

	2014 £m	2013 £m
Non current assets		
Trade receivables	4	2
Provision for impairment	(2)	(2)
Net trade receivables	2	_
Prepayments	103	93
Taxes	6	8
Pension escrow investment	40	25
Available for sale financial assets	1	1
Other receivables	25	30
	177	157
Current assets		
Trade receivables	393	389
Provision for impairment	(2)	(2)
Net trade receivables	391	387
Prepayments	34	38
Taxes	45	34
Other receivables	20	20
	490	479
Total trade and other receivables	667	636

An analysis of provisions for impairment of trade and other receivables is set out below.

	2014 £m	2013 £m
At 1 January	(4)	(10)
Impairment in the year	(1)	(1)
Released in the year	1	3
Utilised	_	3
Transfer to assets classified as held for sale	_	1
At 31 December	(4)	(4)

Impairment in the year was £1m (2013: £1m; 2012: £5m). Amounts released in the year were £1m (2013: £3m; 2012: £5m).

19. TRADE AND OTHER RECEIVABLES (Continued)

An analysis of total trade and other receivables including those which are past due but not impaired is set out below.

	2014 £m	2013 £m
Not yet due	642	609
Past due less than 3 months	23	24
Between 3 and 6 months	_	1
Between 6 and 12 months	_	1
More than 12 months	2	1
	667	636

The maximum amount of credit risk with respect to customers is represented by the carrying amount on the balance sheet. Customer credit facilities for new customers must be approved by designated managers at business level or by senior sector management. Credit limits are set with reference to trading history and reports from credit rating agencies. Customer credit facilities are reviewed at the sales order entry stage and at the time of shipment so as not to exceed customer limits. Overdue accounts are regularly reviewed and impairment provisions are created where necessary. As a matter of policy, all outstanding trade balances greater than three months are fully provided except as approved by senior sector management and with due regard to the historical risk profile of the customer. The Group has extremely low historical levels of customer credit defaults, due in part to the large multinational nature of many of its customers and the long term relationships it has with them. There were no major new customers in 2014 where the Group considered there was a risk of significant credit default. There are no trade and other receivables that would otherwise be past due or impaired whose terms have been renegotiated.

The carrying amounts of total trade and other receivables are denominated in the following currencies.

	91
	, 1
Euro 189 1	87
US dollar 160 1	30
Other 121 1	28
667 6	36

Available for sale financial assets comprise investments of £1m (2013: £1m) and are denominated in euros.

20. CASH AND CASH EQUIVALENTS

	2014 £m	2013 £m
Cash at bank and in hand	116	66
Short term bank and money market deposits	172	145
	288	211

The carrying amounts of cash and cash equivalents are denominated in the following currencies.

	2014 £m	2013 £m
US dollar	120	57
Brazilian real	69	61
Egyptian pound	45	8
Sterling	18	63
Euro	17	12
Other	19	10
	288	211

21. TRADE AND OTHER PAYABLES

	2014 £m	2013 £m
Current liabilities		
Trade payables	(564)	(457)
Social security and other taxes	(50)	(52)
Accrued expenses	(149)	(144)
Loan from joint venture	_	(3)
Other payables	(43)	(46)
	(806)	(702)
Non current liabilities		
Accrued expenses	(36)	(57)
Other payables	(28)	(32)
	(64)	(89)
Total trade and other payables	(870)	(791)

21. TRADE AND OTHER PAYABLES (Continued)

The carrying amounts of total trade and other payables are denominated in the following currencies.

	2014	2013
	£m	£m
US dollar	(432)	(358)
Euro	(207)	(223)
Brazilian real	(147)	(130)
Sterling	(47)	(29)
Other	(37)	(51)
	(870)	(791)

22. BORROWINGS

	2014 £m	2013 £m
Current liabilities		
Bank overdrafts	(17)	(20)
Bank loans	(255)	(258)
US private placements	(1)	(1)
Subordinated bond	(19)	(20)
	(292)	(299)
Non current liabilities		
Bank loans	2	(22)
US private placements	(480)	(456)
Subordinated bond	(646)	(703)
	(1,124)	(1,181)
Total borrowings	(1,416)	(1,480)

The Group has a range of bank facilities maturing from 2015 to 2018. These facilities may generally be drawn in a range of freely available currencies and are at floating rates of interest. In addition, the Group has a subordinated bond and US private placements in issue. The subordinated bond is denominated in euros with a maturity in 2067. It was issued at a fixed rate of interest and has been partially swapped into US dollar floating rates of interest until 2017 through the use of cross currency interest rate derivatives. The US private placements total \$720m and ϵ 25m. They are at fixed rates of interest with \$545m and ϵ 25m maturing in 2022 and \$175m maturing in 2024.

The carrying amounts of total borrowings are denominated in the following currencies.

	2014 £m	2013 £m
Euro	(681)	(742)
US dollar	(485)	(434)
Sterling	(246)	(266)
Other	(4)	(38)
	(1,416)	(1,480)

23. NET BORROWINGS

	2014 £m	2013 £m
Cash and cash equivalents	288	211
Bank overdrafts	(17)	(20)
Bank loans	(253)	(280)
US private placements	(481)	(457)
Subordinated bond	(665)	(723)
Financing derivatives	30	98
	(1,098)	(1,171)

	2014 £m	2013 £m
At 1 January	(1,171)	(781)
Exchange differences	(47)	_
Disposal of businesses	80	_
Increase/(decrease) in cash and cash equivalents	84	(1,075)
Proceeds from borrowings	(68)	(349)
Repayment of borrowings(1)	12	1,050
Fair value and other changes	12	(16)
At 31 December	(1,098)	(1,171)

⁽¹⁾ As described in Note 1 "Principal accounting policies", the classification of the settlement of a government incentive in Brazil for indirect taxes has been revised.

Repayment of borrowings in 2014 comprises the repayment of bank loans of £12m. Proceeds from borrowings in 2014 comprise settlement of inter-company debt on the disposal of Healthcare. Repayment of borrowings for 2013 comprised the repayment of the ϵ 700m medium term notes for £549m, the \$550m US public bond for £360m and the \$220m US private placement for £141m. Proceeds from borrowings in 2013 comprised the remaining \$150m drawdown of the \$720m US private placement for £92m, an increase in bank loans of £254m and settlement of financing derivatives of £3m.

Net borrowings are reconciled to the consolidated balance sheet as set out below.

2014 £m	2013 £m
2	61
28	37
30	98
288	211
(292)	(299)
(1,124)	(1,181)
(1,098)	(1,171)
	2 28 30 288 (292) (1,124)

24. FINANCIAL INSTRUMENTS

(i) Carrying amount and fair value of financial assets and liabilities

	Derivatives used for hedging £m	Derivatives not used for hedging £m	Loans and receivables £m	Available for sale assets £m	Other financial liabilities £m	Total carrying amount £m	Total fair value £m
At 31 December 2014							
Financial assets							
Cash and cash equivalents	_	_	288	_	_	288	288
Trade and other receivables(1)	_	_	478	_	_	478	478
Available for sale financial assets	_	_	_	1	_	1	1
Derivatives	136	69	_	_	_	205	205
Financial liabilities							
Trade and other payables(2)	_	_	_	_	(820)	(820)	(820)
Bank overdrafts	_	_	_	_	(17)	(17)	(17)
Bank loans	_	_	_	_	(253)	(253)	(253)
US private placements	_	_	_	_	(481)	(481)	(513)
Subordinated bond	_	_	_	_	(665)	(665)	(608)
Derivatives	(31)	(172)	_	_	_	(203)	(203)
	105	(103)	766	1	(2,236)	(1,467)	(1,442)
At 31 December 2013							
Financial assets							
Cash and cash equivalents	_	_	211	_	_	211	211
Trade and other receivables(1)	_	_	462	_	_	462	462
Available for sale financial assets	_	_	_	1	_	1	1
Derivatives	165	77	_	_	_	242	242
Financial liabilities							
Trade and other payables(2)	_	_	_	_	(739)	(739)	(739)
Bank overdrafts	_	_	_	_	(20)	(20)	(20)
Bank loans	_	_	_	_	(280)	(280)	(280)
US private placements	_	_	_	_	(457)	(457)	(462)
Subordinated bond	_	_	_	_	(723)	(723)	(692)
Derivatives	(8)	(173)				(181)	(181)
	157	(96)	673	1	(2,219)	(1,484)	(1,458)

⁽¹⁾ Excludes prepayments and taxes.

⁽²⁾ Excludes social security and other taxes.

24. FINANCIAL INSTRUMENTS (Continued)

Market values have been used to determine the fair values of available for sale financial assets, bank overdrafts and floating rate bank loans. The carrying values of trade and other receivables and trade and other payables are assumed to approximate to their fair values due to their short term nature. The fair value of the subordinated bond has been determined by reference to quoted market prices at the close of business on 31 December. The fair value of the US private placements has been approximated using the market value of similar instruments with similar parameters issued around the same time. The fair values of interest rate swaps, cross currency swaps and fixed rate loans have been determined by discounting cash flows at prevailing interest rates. The fair value of forward foreign exchange contracts has been determined by marking those contracts to market against prevailing forward foreign exchange rates. The fair value of forward commodity contracts has been determined by marking those contracts to market at prevailing forward prices.

The subordinated bond is categorised as level 1 in the fair value measurement table, as a quoted market price has been used to determine its fair value. All other financial instruments in the above tables are categorised as level 2 in the fair value measurement hierarchy, whereby the fair value is determined by using valuation techniques. The valuation techniques for level 2 instruments use observable market data where it is available and rely less on estimates. At 31 December 2013, the Healthcare assets and liabilities classified as held for sale were written down to their fair value less costs to sell. This was a non recurring fair value. At 31 December 2013, Rexam had announced the proposed sale of the pharmaceutical devices and prescription retail packaging divisions of Healthcare for \$805m. These two divisions were measured using observable inputs, being the externally reported price for the business, and are therefore within level 2 of the fair value hierarchy. The remaining closures and containers division of Healthcare at 31 December 2013 was measured based on unobservable inputs, being a combination of bids from market participants and financial forecasts developed internally, and was therefore wholly within level 3 of the fair value hierarchy.

(ii) Financial risk management

The Group bases its financial risk management on sound economic objectives and good corporate practice. Group treasury operations are carried out under policies and parameters approved by the Rexam board.

(a) Market risk: currencies

Currency risks arise from the multi-currency cash flows within the Group. These risks arise from exchange rate fluctuations relating to the translation of balance sheet items of foreign subsidiaries (translation risk) and from currency flows from sales and purchases (transaction risk).

Although the Group does not directly hedge translation risk it does mitigate the impact by borrowing a proportion of debt, either directly or through the use of cross currency swaps and forward foreign exchange contracts, in currencies which match or are correlated to the currencies of the overseas businesses. This approach also provides some protection against the foreign exchange translation of overseas earnings as it matches the currency of earnings to the currency of the interest expense. These amounts are included in the consolidated financial statements by translation into sterling at the balance sheet date and, where hedge accounted, offset in equity against the translation movement in net assets. Some cross currency swaps used to manage the Group's currency exposures, whilst economically effective, are ineligible for hedge accounting treatment.

24. FINANCIAL INSTRUMENTS (Continued)

The policy regarding transaction risk is to hedge the reported net transaction exposure in full less an allowance for variability in forecasting. This is generally achieved through the use of forward foreign exchange contracts with amounts hedged being based on the reporting from individual Group businesses. None of the foreign exchange derivative instruments at 31 December 2014 related to derivative trading activity, although some fair value gains and losses were taken to the consolidated income statement because IAS39 hedge accounting treatment was not applied. Foreign exchange derivative instruments are used for hedging general business exposures in foreign currencies such as the purchase and sale of goods, capital expenditure and dividend flows.

Transactional foreign exchange risks are hedged by Group treasury unless it is a legal requirement in the country where the foreign exchange risk arises that hedging is carried out locally. In the latter case, hedging is carried out by the individual responsible for treasury within the local business, but still operating within the overall Group policy on foreign exchange management.

The currency denomination of borrowings at 31 December 2014 was 58% in US dollars and 42% in euros (2013: 68% US dollars, 32% euros).

In response to the instabilities in certain currency markets, Rexam uses its Treasury Risk Committee comprising members from Group treasury, Group enterprise risk management and relevant businesses to identify key exposures, discuss and monitor developments and develop appropriate mitigation actions.

(b) Market risk: interest rates

Changes in interest rates on interest bearing receivables and floating rate debt in different currencies create interest rate risk. The objective of the Group's interest rate risk management is to manage its exposure to the impact of changes in interest rates in the currencies in which debt is borrowed. Group policy is normally to keep between 35% and 85% of interest on borrowings at fixed rates although approval may be sought for higher percentages of fixed rate debt. Interest rate risk is managed through the issue of fixed rate debt and through the use of interest rate derivatives that are used to manage the overall fixed to floating mix of debt, which was 90% fixed and 10% floating at 31 December 2014 (2013: 89% and 11%). Group treasury operates within a broad framework in respect of the mix of fixed and floating rate debt, as the optimum blend will vary depending on the mix of currencies and the Group's view of the debt markets at any point in time.

Cash at bank earns interest at floating rates based on bank deposit rates in the relevant currency. Short term deposits are usually made for periods varying between one day and three months depending on the immediate cash requirements of the Group and earn interest at the respective short term deposit rates. Other floating rate financial instruments are at the appropriate LIBOR interest rates as adjusted by variable margins. Interest on floating rate financial instruments is repriced at intervals of less than one year. Interest on fixed rate financial instruments is fixed until maturity of the instrument.

Some interest rate swaps used to manage the Group's fixed to floating debt mix, whilst economically effective, are ineligible for hedge accounting treatment. Fair value gains and losses on these hedges are recognised in the consolidated income statement.

In 2014, there was a loss of £1m (2013: £1m; 2012: £20m) on fair value changes on financing derivatives, disclosed separately within Note 7 Interest.

24. FINANCIAL INSTRUMENTS (Continued)

(c) Market risk: commodity prices

Changes in the market price of commodities used by the Group create commodity risk. Group policy is to manage these risks through both its supply chain management and through use of financial derivatives. Where financial derivatives are used, the Group uses mainly over the counter instruments transacted with banks, which are themselves priced through a recognised commodity exchange, such as the London Metal Exchange. The Group manages the purchase of certain raw materials, including aluminium, iron ore, gas and diesel through physical supply contracts which, in the main, relate directly to commodity price indices. With regard to aluminium, which represents the Group's largest commodity exposure, the policy is to eliminate as far as possible any market price variability through hedging in tandem with contractual commitments to customers. Where Rexam assumes the aluminium price risk on customer contracts, it has defined a risk appetite with a predetermined aggregate consolidated income statement limit arising from any related aluminium hedging activities. Its position against this limit is monitored and reported on a monthly basis. For other commodities, the policy is to follow an incremental hedge approach over a period of up to three years in order to manage the price year on year and limit uncertainty. None of the commodity derivative financial instruments at 31 December 2014 related to derivative trading activity, although fair value gains and losses were taken to the consolidated income statement because hedge accounting was not applied or hedges were ineffective. The commodity hedges mainly relate to contracted and expected future purchases of aluminium, but also include iron ore, gas and diesel.

(d) Market risk: sensitivities

A sensitivity analysis for financial assets and liabilities affected by market risk is set out below. Each risk is analysed separately and shows the sensitivity of financial assets and liabilities when a certain risk is changed. The sensitivity analysis has been performed on balances at 31 December each year. The rates used are based on historical trends and, where relevant, projected forecasts.

Key methods and assumptions made when performing the sensitivity analysis (net of hedging):

- (a) For the floating rate element of interest rate swaps and borrowings, the sensitivity calculation is performed based on the floating rates at 31 December each year.
- (b) The translation impact of overseas subsidiaries into sterling is not included in the sensitivity analysis.
- (c) The sensitivity analysis ignores any tax implications.

Currencies

The foreign exchange rate sensitivity analysis set out in the table below is based on foreign currency positions, other than each Group entity's own functional currency, on the balance sheet at 31 December. The analysis includes only risks arising from financial instruments and gives the

24. FINANCIAL INSTRUMENTS (Continued)

estimated impact on profit before tax and equity of a 10% increase and decrease in exchange rates between currency pairs with significant currency positions.

	Increase %	Impact on profit before tax	Impact on equity £m	Decrease	Impact on profit before tax	Impact on equity £m
At 31 December 2014						
Sterling/US dollar	10	2	34	(10)	(3)	(42)
Sterling/euro	10	(1)	37	(10)	13	(46)
Euro/US dollar	10	(4)	(19)	(10)	4	17
Rouble/US dollar	10	(3)	(6)	(10)	3	6
At 31 December 2013						
Sterling/US dollar	10	(4)	14	(10)	5	(17)
Sterling/euro	10	_	16	(10)	8	(20)
Euro/US dollar	10	(1)	(19)	(10)	_	20
Rouble/US dollar	10	(5)	(5)	(10)	5	5

The impact of currency risk on net investment hedges is offset by the translation of overseas subsidiaries on consolidation.

The net impact of currency translation resulted in sales and profit from continuing operations (reducing)/increasing as set out below.

	2014 Sales £m	2014 Operating profit £m	2013 Sales £m	2013 Operating profit £m	2012 Sales £m	2012 Operating profit £m
US dollar	(123)	(15)	42	5	15	2
Euro	(42)	(5)	37	5	(70)	(13)
Russian rouble	(54)	(16)	(4)	(1)	(13)	(3)
Other currencies	(35)	(3)	3	(1)	(9)	_
	(254)	(39)	78	8	(77)	(14)

Interest rates

At 31 December 2014, if the US dollar interest rate were increased by 1% with all other variables held constant, profit before tax would not change (2013: increase by £7m; 2012: increase by £15m) as a result of US dollar denominated floating rate debt and interest rate and cross currency derivatives. If euro and sterling interest rates were increased by 1% with all other variables held constant, profit before tax would increase by £3m (2013: £nil; 2012: £7m) as a result of floating debt being swapped into fixed rate debt. A reduction in interest rates would not have a significant effect on profit before tax. There was no significant interest rate risk relating to equity in either year.

Commodity prices

At 31 December 2014 and at 31 December 2013 the Group had aluminium commodity contracts that were ineffective from an accounting perspective resulting in fair value movements from the date of

24. FINANCIAL INSTRUMENTS (Continued)

the last effective test being recognised in the consolidated income statement. With respect to ineffective aluminium commodity contracts, if the aluminium price was increased or decreased by 10% with all other variables held constant, profit before tax would increase or decrease by £20m (2013: £31m; 2012: £34m). With respect to cash flow hedged aluminium commodity contracts, if the aluminium price was increased or decreased by 10% with all other variables held constant, equity would increase or decrease by £2m (2013: £nil; 2012: £nil).

Equity prices

The Group is not subject to any significant equity price risk.

(e) Liquidity risk

An analysis of undiscounted contractual maturities for non derivative financial liabilities, derivative financial instruments and undrawn committed debt facilities is set out below.

	Within 1 year £m	1 to 2 years £m	2 to 5 years £m	More than 5 years £m	Total contractual amount £m
At 31 December 2014					
Non derivative financial liabilities					
Trade and other payables	(756)	(14)	(32)	(18)	(820)
Bank overdrafts	(17)	_	_	_	(17)
Bank loans	(255)	_	2	_	(253)
US private placements	(20)	(20)	(61)	(552)	(653)
Subordinated bond	(40)	(40)	(87)	(1,774)	(1,941)
Derivative financial instruments					
Derivative contracts—settled gross payments	(422)	(62)	(1,360)	_	(1,844)
Derivative contracts—settled gross receipts	744	119	1,345	_	2,208
Derivative contracts—net settlements	(5)	(2)	_	_	(7)
Commodity contracts	(13)	(3)	_	_	(16)
Undrawn committed debt facilities		10	807		817
At 31 December 2013					
Non derivative financial liabilities					
Trade and other payables	(650)	(17)	(38)	(34)	(739)
Bank overdrafts	(20)	_	_	_	(20)
Bank loans	(258)	_	_	(22)	(280)
US private placements	(19)	(19)	(58)	(544)	(640)
Subordinated bond	(42)	(42)	(102)	(2,324)	(2,510)
Derivative financial instruments					
Derivative contracts—settled gross payments	(942)	(112)	(1,402)	_	(2,456)
Derivative contracts—settled gross receipts	966	134	1,453	_	2,553
Derivative contracts—net settlements	(3)	(2)	_	_	(5)
Commodity contracts	(23)	(3)	_	_	(26)
Undrawn committed debt facilities			817		817

24. FINANCIAL INSTRUMENTS (Continued)

The subordinated bond has a maturity in 2067 and Rexam has an option to redeem it at par in 2017. The above table assumes that the bond will be redeemed at maturity, which is Rexam's current expectation.

The Group monitors its liquidity to maintain a sufficient level of undrawn committed debt facilities, thereby ensuring financial flexibility. At 31 December 2014, Rexam had £817m of undrawn committed debt facilities available (2013: £817m).

The Group mitigates refinancing risk by raising its debt requirements from a range of different sources. At 31 December, the range of maturity dates arising on committed debt facilities is set out below.

Maturity date	2014 £m	2013 £m
2014	_	250
2015	250	_
2016	10	10
2018	807	807
2022	369	351
2024	112	106
2067	634	621
	2,182	2,145

Subsequent to 31 December 2014, the maturity with respect to the £807m of facilities maturing in 2018 has been extended up to 22 December 2019, with an option for Group to extend further up to 22 December 2021.

(f) Credit risk

The maximum credit risk exposure of the Group's financial assets at 31 December is represented by the amounts reported under the corresponding balance sheet headings. There are no significant concentrations of credit risk associated with financial instruments of the Group. Credit risk arises from exposures to external counterparties. In order to manage this risk, the Group has strict credit control quality measures that are applied to counterparty institutions and also limits on maximum exposure levels to any one counterparty.

24. FINANCIAL INSTRUMENTS (Continued)

To manage credit risk, the maximum limits for bank exposures held under Group policy are set out in the table below by individual counterparty credit rating category. These limits are used when making investments and for the use of derivative instruments. The table also sets out the Group's financial asset exposure at 31 December for each counterparty credit rating category.

Credit rating_	2014 Individual counterparty limit £m	2014 Cash and cash equivalents £m	2014 Derivatives £m	2014 Total £m	2013 Individual counterparty limit £m	2013 Cash and cash equivalents £m	2013 Derivatives £m	2013 Total £m
AA-	35 to 175	8	_	8	35 to 175	4	_	4
A+	28 to 140	71	81	152	28 to 140	66	98	164
A	28 to 140	76	34	110	28 to 140	67	39	106
A-	28 to 140	79	90	169	28 to 140	43	43	86
BBB+ and below	10 to 105	54	_	54	10 to 105	31	62	93
		288	205	493		211	242	453

See note 19 for information on credit risk with respect to customers.

(g) Capital risk management

The Group's objective is to minimise its cost of capital by optimising the efficiency of its capital structure, being the balance between equity and debt. The Group views its ordinary share capital as equity. This objective is always subject to an overriding principle that capital must be managed to ensure the Group's ability to continue as a going concern in order to provide returns for shareholders and benefits for other stakeholders. The Group is able to adjust its capital structure through the issue or redemption of either debt or equity and by adjustment to the dividend paid to equity holders. The Group uses a range of financial metrics to monitor the efficiency of its capital structure, including its weighted average cost of capital and net debt to EBITDA and ensures that its capital structure provides sufficient financial strength to allow it to secure access to debt finance at reasonable cost.

At 31 December 2014, the Group's net debt to EBITDA for financial covenant purposes was 1.4 times (2013: 1.5 times). The Group aims to keep this ratio below 2.5 times. For this purpose, net debt is broadly net borrowings adjusted to exclude interest accruals, certain derivative financial instruments and an equity portion of the subordinated bond and reflects non sterling amounts at average exchange rates. EBITDA is operating profit adjusted for exceptional items, amortisation of certain acquired intangible assets, and fair value changes on certain operating derivatives after adding back depreciation and amortisation of computer software and adjusted where appropriate to include acquisitions on a pro forma basis and exclude disposed businesses.

24. FINANCIAL INSTRUMENTS (Continued)

(iii) Derivative financial instruments

The net fair values of the Group's derivative financial instruments designated as fair value or cash flow hedges and those not designated as hedging instruments are set out below.

	2014 Assets £m	2014 Liabilities £m	2014 Total £m	2013 Assets £m	2013 Liabilities £m	2013 Total £m
Fair value hedges						
Cross currency swaps	121	_	121	164	_	164
Cash flow hedges						
Aluminium commodity contracts	1	(4)	(3)	_	_	_
Gas commodity contracts	_	(1)	(1)	_	_	_
Forward foreign exchange contracts	14	(26)	(12)	1	(8)	(7)
	15	(31)	(16)	1	(8)	(7)
Total hedge accounted	136	(31)	105	165	(8)	157
Not hedge accounted						
Aluminium commodity contracts	3	(12)	(9)	3	(31)	(28)
Diesel commodity contracts	_	(1)	(1)	_	_	_
Cross currency swaps	59	(149)	(90)	70	(129)	(59)
Interest rate swaps	_	(6)	(6)	_	(8)	(8)
Forward foreign exchange contracts	7	(4)	3	4	(5)	(1)
Total not hedge accounted	69	(172)	(103)	77	(173)	(96)
Total net fair value of derivative financial instruments	205	(203)	2	242	(181)	61

For derivatives subject to enforceable master netting arrangements above, each agreement between the Group and the counterparty allows for net settlement of the relevant derivatives when both elect to settle on a net basis. In the absence of such an election, derivatives will be settled on a gross basis. However, each party to the master netting agreement will have the option to settle all such amounts on an offset basis in the event of default of the other party.

Fair value hedges

At 31 December 2014 and 31 December 2013, the Group has designated cross currency swaps as fair value hedges whereby interest is receivable at fixed interest rates of 6.75% and payable at floating rates. These swaps, which mature in 2017, hedge changes in the fair value of the euro subordinated bond which matures in 2067. Net ineffectiveness gains of £4m were included in interest in 2014 (2013: gains of £2m; 2012: losses of £19m).

Cash flow hedges

At 31 December 2014, the Group has designated forward foreign exchange contracts, some aluminium commodity contracts and gas commodity contracts as cash flow hedges. The forward foreign exchange contracts hedge foreign currency transaction risk and mature between 2015 and 2017. The

24. FINANCIAL INSTRUMENTS (Continued)

aluminium and gas commodity contracts hedge future anticipated purchases of aluminium and gas, respectively, and mature between 2015 and 2016.

Not hedge accounted

The Group also has aluminium commodity contracts which were ineffective from an accounting perspective and all fair value movements are recognised in the consolidated income statement. These hedges mature between 2015 and 2017. In addition other derivatives may not qualify for hedge accounting, or are specifically not designated as a hedge where natural offset is more appropriate.

Net investment hedges

An analysis of the Group's financial instruments designated as net investment hedges with respect to its subsidiaries, principally in the eurozone and the US, is set out below.

	Subordinated bond £m	Financing derivatives £m	Medium term notes £m	US public bond £m	Private placements £m	Total £m
At 1 January 2013	_	_	(272)	(401)	_	(673)
Decrease/(increase) in designations	(201)	(11)	288	414	(173)	317
Exchange differences recognised in equity	7	2	(16)	(13)	19	(1)
At 31 December 2013	(194)	(9)			(154)	(357)
Increase in designations	_	(244)	_	_	(216)	(460)
Exchange differences recognised in equity	12	7	_	_	(24)	(5)
Disposal of businesses	2	_	_	_	_	2
At 31 December 2014	(180)	(246)			(394)	(820)

24. FINANCIAL INSTRUMENTS (Continued)

An analysis of the notional amounts and maturity dates for derivative financial instruments is set out below.

		Maturity	2014 Notional amounts	2013 Notional amounts
	Currency	date	£m	£m
Fair value hedges				
Cross currency swaps	Euro	2017	410	438
Cross currency swaps	Sterling	2017	(354)	(354)
Cash flow hedges				
Forward foreign exchange contracts	US dollar	2015 to 2017	142	163
Forward foreign exchange contracts	Euro	2015	16	_
Forward foreign exchange contracts	Sterling	2015	(36)	(30)
Forward foreign exchange contracts	Swiss franc	2015	1	_
Aluminium commodity contracts	US dollar	2015 to 2016	62	_
Gas commodity contracts	US dollar	2015 to 2016	5	4
Not hedge accounted				
Cross currency swaps	Sterling	2017	354	354
Cross currency swaps	US dollar	2017	(452)	(427)
Cross currency swaps	Euro	2017	(7)	(7)
Interest rate swaps	US dollar	2015 to 2017	753	409
Interest rate swaps	Euro	2015 to 2017	234	167
Forward foreign exchange contracts	US dollar	2015 to 2016	271	360
Forward foreign exchange contracts	Euro	2015	(137)	182
Forward foreign exchange contracts	Sterling	2015	8	6
Aluminium commodity contracts	US dollar	2015 to 2017	197	472
Aluminium premium contracts	US dollar	2015	9	_
Iron ore commodity contracts	US dollar	2015	2	3
Diesel commodity contracts	US dollar	2015 to 2016	10	5
Net investment hedges				
Forward foreign exchange contracts	Euro	2015	(246)	(9)

For forward foreign exchange contracts, there are other currencies traded which have been excluded as the fair values for these contracts were immaterial.

25. RETIREMENT BENEFIT OBLIGATIONS

(i) Summary

	2014 £m	2013 £m
Defined benefit pension plans (note ii)	(277)	(307)
Other retirement benefit obligations (note iii)	(10)	(12)
Retiree medical (note iv)	(106)	(98)
Gross retirement benefit obligations	(393)	(417)
Tax	135	129
Net retirement benefit obligations	(258)	(288)

(ii) Defined benefit pension plans

The Group sponsors various defined benefit pension plans, the largest being the funded plans in the UK and the US. There are also unfunded defined benefit plans in the US, Sweden and Germany and a funded defined benefit plan in Ireland.

UK defined benefit plan

The UK defined benefit plan is based on revalued career average earnings for members. It is governed by a board of trustees which is responsible for the management, administration, funding and investment strategy. The plan was closed to new entrants in 2011. The duration of the plan's liabilities is approximately 20 years.

The trustees are drawn partly from nominees of Rexam PLC, which also appoint the chairman, and partly from the plan's member ship, as member nominated trustees. It is Rexam's expectation that the composition of the trustees will remain at 50% member nominated, excluding the chairman of the trustees.

The plan is subject to a statutory funding objective, as set out in UK pensions legislation. The trustees must obtain regular actuarial valuations to check whether the statutory funding objective is met, and whether a recovery plan is needed to restore funding to the level of the technical provisions. A full actuarial valuation by a qualified actuary was carried out as at 31 March 2014. The preliminary results of that valuation have been used to calculate the liabilities on an accounting basis as at 31 December 2014. The results are currently in the process of being finalised by the trustees and Rexam. The next full actuarial valuation will be carried out no later than 31 March 2017. In 2012 the trustees agreed a six year escrow investment with contributions of £10m in 2012 and £15m for each of the following five years. At each subsequent valuation date, the assets in escrow will either be allocated to the plan, to Rexam PLC or remain in escrow depending on the funding position of the plan. If there is a change of control with a subsequent material decline in Rexam's credit rating or a material deterioration in Rexam's financial covenant, the escrow would be paid into the plan. An extension to the escrow arrangement beyond 2017 is currently being discussed alongside the 2014 actuarial valuation results. On an accounting basis at 31 December 2014 the plan was 104% funded (2013: 99%).

In 2009, Rexam PLC entered into a security agreement with the trustees, granting the plan a charge over the UK beverage can facilities and machinery at Milton Keynes and Wakefield which is enforceable up to 31 December 2017 in the event of a contribution default or a material decline in Rexam's financial covenant.

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

Investment strategy is the responsibility of the trustees, with implementation powers delegated to an investment committee. This investment committee includes employer representatives. A strategy has been agreed to reduce the mismatch between the assets and liabilities, with planned regular switches from growth assets into bonds. The switches may be accelerated under certain market conditions and triggers apply based on both funding level and market indices. Hedging covering 80% of interest rate risk and 80% of inflation risk is currently in place.

The plan has been gender equalised following the European 'Barber' equalisation regulations in 1990, although Guaranteed Minimum Pensions (GMPs) held in the plan in respect of members contracted out of the State Earnings Related Pension Scheme between 1978 and 1997 have not themselves been equalised, as the UK government is yet to confirm how GMP equalisation is to be achieved.

US defined benefit plan

The US defined benefit plan is based on final average pay or flat dollar benefits to union and non union hourly members. Benefits were frozen for salaried members in 2006. The duration of the plan's liabilities is approximately 10 years.

Plan oversight is provided by the US pension and benefits committee and the US investment committee, which are responsible for its management, administration, funding and investment strategy. Both committees consist entirely of employees of the Group, nominated by Rexam Inc, a subsidiary of Rexam PLC.

A full actuarial valuation by a qualified actuary is carried out annually, the latest being as at 1 January 2014. This valuation determines the plan's funding ratio and calculates the minimum required contributions for the year ahead based on US government requirements. The minimum contributions reflect the normal cost for benefits expected to be earned in the upcoming year, expected plan expenses including premiums to the Pension Benefit Guaranty Corporation, and additional contributions required to bring plan funding to 100%, typically over a seven year period. The calculations reflect the fair value of plan assets and actuarial liabilities based on government prescribed discount rates and mortality assumptions. At 1 January 2014, the ratio of plan assets to actuarial liabilities on the government funding basis equalled 103% (2013: 107%). The minimum required contributions for the 2014 plan year were \$14.5m (2013: \$nil). In 2014, \$50m was paid into the plan (2013: \$50m) and it is expected that this level of funding will continue in the medium term. On an accounting basis at 31 December 2014 the plan was 81% funded (2013: 83%).

The US investment committee has been designated by Rexam Inc as a named fiduciary of the trust assets. It adopted a strategy to minimise funded status volatility by matching at least 90% of the movement in the plan liabilities due to interest rate and credit spread fluctuations while generating returns consistent with the liability growth rate. As part of the strategy, in 2014 the plan achieved a 15% equity exposure (2013: 15%), mainly through derivatives. The multiple fixed income managers employed by the investment committee invest predominantly in corporate and government bonds as their primary objective is to avoid securities that will be downgraded or will default, with a secondary objective of outperforming their mutually agreed benchmarks.

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

Other defined benefit plans

The Group also operates unfunded plans in the US, Sweden and Germany and a funded plan in Ireland. Their legal status and control varies depending on the conditions and practices in the countries concerned. At 31 December 2014, the net liability of all these plans on an accounting basis was £111m (2013: £91m).

The past service credit of £2m in 2013 was in respect of the Irish plan and resulted from conversion from a final salary to a career average plan.

Risk management

The Group's retirement benefit risk management for defined benefit pension plans is overseen by the Rexam retirement benefits committee. This committee manages pension deficit volatility on the balance sheet and general risks within the plans, including equity, interest rate and inflation risk. In general, trustees or similar bodies manage the defined benefit plans and set the required contribution rates based on independent actuarial advice in accordance with local regulations. The Group seeks to actively mitigate the risks associated with its plans. The Group seeks a good working relationship with the trustees through regular meetings and pension matters are regularly reported to the Rexam Board. The trustees cannot unilaterally wind up the plans nor do they have unilateral power to demand contributions or set contribution rates without employer consent. There are no significant risks of immediate debt payments to the plans and there is no self investment.

There is a risk that changes in discount rates, price inflation, asset returns or mortality assumptions could lead to a material deficit. Given the long term time horizon of the pension plan cash flows, the assumptions used are uncertain. The assumptions can also be volatile from year to year due to changes in investment market conditions. A higher pension deficit could directly impact the Group's equity valuation, credit rating and may lead to additional funding requirements in future years. Any deficit relative to the actuarial liability for funding purposes, which may differ from the funding position on an accounting basis, will generally be financed over a period that ensures the contributions are reasonably

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

affordable to Rexam PLC and in line with local regulations. Contingent contribution payment commitments from the escrow account may also become more likely.

	UK £m	US £m	Other £m	Total £m
Charge in the consolidated income statement				
2014				
Service cost—continuing operations	(8)	(5)	(1)	(14)
Plan administration expenses	(3)	(5)	_	(8)
Net interest cost	_	(10)	(2)	(12)
	(11)	(20)	(3)	(34)
2013				
Service cost—continuing operations	(9)	(6)	(1)	(16)
Service cost—discontinued operations	_	(1)	_	(1)
Past service credit—continuing operations	_		2	2
Plan administration expenses	(3)	(4)	_	(7)
Net interest cost	(1)	(11)	_	(12)
	(13)	(22)	1	(34)
2012				
Service cost—continuing operations	(8)	(5)	(1)	(14)
Service cost—discontinued operations	_	(1)	_	(1)
Plan administration expenses	(3)	(4)	_	(7)
Net interest cost		(13)	(2)	(15)
	(11)	(23)	(3)	(37)

	UK 2014 £m	US 2014 £m	Other 2014 £m	Total 2014 £m	UK 2013 £m	US 2013 £m	Other 2013 £m	Total 2013 £m
Amounts recognised in the consolidated balance sheet								
Fair value of plan assets	2,154	1,108	21	3,283	1,893	987	19	2,899
Present value of funded obligations	(2,065)	(1,363)	(33)	(3,461)	(1,903)	(1,193)	(24)	(3,120)
Funded defined benefit pension plans	89	(255)	(12)	(178)	(10)	(206)	(5)	(221)
Present value of unfunded obligations	_	(51)	(48)	(99)	_	(45)	(41)	(86)
Net asset/(liability)	89	(306)	(60)	(277)	(10)	(251)	(46)	(307)

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

	UK 2014 £m	US 2014 £m	Other 2014 £m	Total 2014 £m	UK 2013 £m	US 2013 £m	Other 2013 £m	Total 2013 £m
Changes in the fair value of plan assets								<u> </u>
At 1 January	1,893	987	19	2,899	1,834	1,092	15	2,941
Exchange differences	_	60	(1)	59	_	(14)	(1)	(15)
Plan administration expenses	(3)	(5)	_	(8)	(3)	(4)	_	(7)
Interest on plan assets	84	41	_	125	79	36	2	117
Actuarial changes arising on plan assets	245	83	2	330	43	(58)	1	(14)
Employer contributions	7	30	1	38	8	32	2	42
Plan participant contributions	2	_	_	2	2	_	_	2
Benefits paid	(74)	(88)	_	(162)	(70)	(97)	_	(167)
At 31 December	2,154	1,108	21	3,283	1,893	987	19	2,899

	UK 2014 £m	US 2014 £m	Other 2014 £m	Total 2014 £m	UK 2013 £m	US 2013 £m	Other 2013 £m	Total 2013 £m
Changes in the present value of defined benefit pension								
obligations								
At 1 January	(1,903)	(1,238)	(65)	(3,206)	(1,854)	(1,415)	(65)	(3,334)
Exchange differences	_	(77)	6	(71)	_	17	(1)	16
Current service cost—continuing operations	(8)	(5)	(1)	(14)	(9)	(6)	(1)	(16)
Current service cost—discontinued operations	_	_	_	_	_	(1)	_	(1)
Past service credit	_	_	_	_	_	_	2	2
Interest on plan liabilities	(84)	(51)	(2)	(137)	(80)	(47)	(2)	(129)
Actuarial changes arising from financial assumptions	(222)	(86)	(21)	(329)	(28)	137	1	110
Actuarial changes arising from demographic assumptions	_	(39)	_	(39)	_	(20)	_	(20)
Actuarial changes arising from experience assumptions	80	(11)	_	69	_	(4)	(1)	(5)
Plan participant contributions	(2)	_	_	(2)	(2)	_	_	(2)
Benefits paid	74	91	2	167	70	99	2	171
Other movements	_	2	_	2	_	2	_	2
At 31 December	(2,065)	(1,414)	(81)	(3,560)	(1,903)	(1,238)	(65)	(3,206)

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

	UK 2014 £m	US 2014 £m	Other 2014 £m	Total 2014 £m	UK 2013 £m	US 2013 £m	Other 2013 £m	Total 2013 £m
Major categories of plan assets								
Quoted equities	222	_	_	222	398	_	_	398
Government bonds	952	7		959	600	12	5	617
Corporate bonds	_	662	_	662	_	531	_	531
Other bonds	_	36	_	36	_	27	_	27
Total bonds	952	705		1,657	600	570	5	1,175
Equities	384	54	14	452	380	38	13	431
Corporate and government bonds	310	295	7	612	432	317	_	749
Property	131	_	_	131	97	_	_	97
Diversified growth fund	99	_	_	99	_	_	_	_
Other	_	37	_	37	_	45	_	45
Total held in managed funds	924	386	21	1,331	909	400	13	1,322
Derivatives	39			39	(48)			(48)
Cash and cash equivalents	17	17	_	34	34	17	1	52
	2,154	1,108	21	3,283	1,893	987	19	2,899

	UK 2014 %	US 2014 %	Other 2014 %	UK 2013 %	US 2013 %	Other 2013 %
Principal actuarial assumptions						
Discount rate	3.70	3.60	2.34	4.50	4.30	3.93
Future pension increases	3.20	_	1.19	3.50	_	1.26
Future salary increases	4.70	4.00	2.81	5.00	4.00	2.82
Inflation rate	3.20	2.50	2.00	3.50	2.50	2.00

The mortality assumptions used in valuing the liabilities of the UK pension plan are based on the standard tables S1NA as published by the Institute and Faculty of Actuaries, projected using the CMI 2009 model with a 1.25% per annum long term rate of improvement. These tables are adjusted to reflect the circumstances of the plan membership. The life expectancy assumed for a 65 year old pensioner is 87.2 years (2013: 87.1 years) for a male and 89.4 years (2013: 89.3 years) for a female. The life expectancy for a non-pensioner currently aged 45 is 89.0 years (2013: 88.9 years) for a male and 91.2 years (2013: 91.1 years) for a female.

The mortality assumptions used in valuing the liabilities of the US pension plans for 2014 are as follows. Pre-retirement mortality is based on MRP-2007 tables with generational projection using scale MSS-2007. Post retirement mortality is based on the Mercer Industry Longevity Experience Study (MILES-2010) combined collar tables for Auto, Industrial Goods and Transportation (AIGT) companies, with one year set forward for females and with generational projection using scale MSS-2007 applied from 2010. The life expectancy assumed for a 65 year old pensioner is 85.5 years for a male and 87.1 years for a female. The life expectancy for a non-pensioner currently aged 40 is 87.0 years for a male and 88.5 years for a female.

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

In 2013, the mortality assumptions used were based on the RP2000 combined active and retiree mortality table projected to 2023, weighted 70% blue collar and 30% white collar. The life expectancy assumed for a 65 year old pensioner was 84.1 years for a male and 86.0 years for a female.

The UK defined benefit pension plan discount rate assumption for 2014 is based on the single equivalent discount rate implied by the Mercer Yield Curve, UK—Extended Dataset model. In 2013, the discount rate was based on the single equivalent discount rate implied by the Mercer Yield Curve, UK—Index Constituents model. This Extended Dataset model has been adopted because it is more stable and sustainable. The impact of this change was to reduce the 2014 present value of defined benefit pension obligations by £36m. There was no impact on the 2014 consolidated income statement.

The Group expects to contribute £44m in cash to its defined benefit pension plans in 2015, excluding any amounts paid into escrow.

IFRIC 14 'IAS19—The limit on a defined benefit asset, minimum funding requirements and their interaction' had no impact on the Group in 2014 or 2013.

(iii) Other retirement benefit obligations

The Group operates defined contribution pension plans and has other early retirement and long service obligations as set out below.

	2014 £m	2013 £m	2012 £m
Charge in the consolidated income statement			
Continuing operations			
Service cost—defined contribution plans	(3)	(4)	(3)
Service cost—early retirement and long service obligations	(1)	(1)	(2)
	(4)	(5)	(5)
Discontinued operations			
Service cost—defined contribution plans	(1)	(2)	(4)
Service cost—early retirement and long service obligations			(1)
	(1)	(2)	(5)
Total charge in the consolidated income statement	(5)	(7)	(10)

	£m	£m
Changes in the present value of early retirement and long service obligations		
At 1 January	(12)	(16)
Exchange differences	1	(1)
Service cost	(1)	(1)
Cash benefits paid	2	1
Transfer to liabilities classified as held for sale	_	5
At 31 December	(10)	(12)

2014

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

(iv) Retiree medical

The Group operates a defined benefit retiree medical and life insurance plan in the US for certain segments of the retiree population. Plan oversight is provided by the US pension and benefits committee. Before reaching Medicare eligibility (generally age 65), the plan provides benefits similar to medical coverage as for active employees, but generally with a higher level of participant contributions. After Medicare eligibility is reached, most retirees receive a flat dollar allowance to help with the cost of privately purchased benefits or with government Medicare contributions.

There is a risk that changes in discount rates and life expectancy assumptions could lead to a material increase in liabilities for plan benefits. These unfunded benefits are assessed with the advice of a qualified actuary.

	2014 £m	2013 £m	2012 £m
Charge in the consolidated income statement			
Service cost—including administration costs of £1m (2013: £1m; 2012: £1m)	(2)	(2)	(3)
Interest cost	(4)	(4)	(4)
Total charge in the consolidated income statement	(6)	(6)	(7)

	2014 £m	2013 £m
Changes in the present value of the retiree medical obligation		
At 1 January	(98)	(107)
Exchange differences	(6)	2
Service cost	(2)	(2)
Interest cost	(4)	(4)
Actuarial changes arising from financial assumptions	(5)	9
Actuarial changes arising from demographic assumptions	(2)	(5)
Actuarial changes arising from experience assumptions	2	_
Benefits paid	9	9
At 31 December	(106)	(98)

	2014 %	2013
Principal actuarial assumptions		
Discount rate	3.60	4.30

The mortality assumptions used in valuing the liabilities for retiree medical in 2014 are the same as those for the US pension plans set out in section (ii) above. In 2013, the mortality assumptions used were based on the RP2000 combined active and retiree mortality table projected to 2023, weighted 85% blue collar and 15% white collar. The life expectancy assumed for a 65 year old pensioner was 83.9 years for a male and 85.8 years for a female.

Healthcare cost trend rates do not have a significant impact on the Group with respect to retiree medical.

25. RETIREMENT BENEFIT OBLIGATIONS (Continued)

(v) Sensitivities

The following sensitivity analysis sets out the impact on plan assets and plan liabilities of changes in the principal assumptions for defined benefit pension plans and retiree medical combined.

	2014 £m	2013 £m
Reduction in plan assets		
Equity values fall by 10%	(70)	(95)
Increase in plan liabilities		
Discount rates fall by 0.5%	(50)	(65)
Life expectancy increases by one year	(120)	(100)

26. PROVISIONS

	Environmental compliance £m	Restructuring of businesses £m	Onerous leases £m	Indirect tax exposures £m	Share based payment £m	Other £m	Total £m
At 1 January 2014	(19)	(7)	(21)	(29)	(27)	(3)	(106)
Exchange differences	_	_	(1)	2	_	_	1
Charge for the year	(2)	(8)	(1)	(4)	(5)	(2)	(22)
Release for the year	_	_	3	_	_	_	3
Utilised	2	9	2	_	20	_	33
Other movements	_	_	_	_	(1)	(5)	(6)
At 31 December 2014	(19)	(6)	(18)	(31)	(13)	(10)	(97)
Current liabilities	(3)	(4)	(2)		(9)		(18)
Non current liabilities	(16)	(2)	(16)	(31)	(4)	(10)	(79)
At 31 December 2014	(19)	(6)	(18)	(31)	(13)	(10)	(97)
Current liabilities	(3)	(4)	(1)		(20)	_	(28)
Non current liabilities	(16)	(3)	(20)	(29)	(7)	(3)	(78)
At 31 December 2013	(19)	(7)	(21)	(29)	(27)	(3)	(106)

Environmental compliance relates to the US and France and is long term in nature with the timing of utilisation unknown due to the need to complete remedial investigations, to negotiate remedial plans with relevant authorities and to implement agreed plans. The provision for restructuring of businesses comprises £2m relating to the disposal of Plastics businesses and £4m relating to Beverage Cans. Onerous leases relate to leases retained following the disposal of Plastics. The timing of payments is dependent on lease payment schedules together with related carrying costs and sublease income, if any. Indirect tax exposures relate to Brazil and are long term in nature, with the timing of payment, if any, dependent upon the outcome of tax cases and exposures. Share based payment relates to cash settled share option schemes which, dependent upon various performance criteria being met, will be paid over the period up to September 2024. Other provisions relate to various legal and other legacy claims.

27. SHARE CAPITAL

Number of issued and fully paid shares (000's)	Ordinary shares of $80^5/_{14}$ p	Ordinary shares of $71^3/_7p$	Ordinary shares of $64^2/_7 p$	B shares of 45p	B shares of 57p	C shares of 0.0001p	Deferred shares of 45p	Deferred shares of 0.0001p
At 1 January 2012	_	_	877,031	_	_	_	_	
Shares issued under share option schemes			1,348					
At 31 December 2012	_	_	878,379	_	_	_	_	
B shares issued from share premium account	_	_	_	878,384	_	_	_	_
Nine for ten share consolidation	_	790,546	(878,384)	_	_	_	_	_
Reclassification of B shares to deferred shares	_	_	_	(585,302)	_	_	585,302	_
Initial redemption of B shares	_	_	_	(284,811)	_	_	_	_
Redemption of deferred shares	_	_	_	_	_	_	(585,302)	_
Final redemption of B shares	_	_	_	(8,271)	_	_	_	_
Shares issued under share option schemes		1,415	5					
At 31 December 2013	_	791,961	_	_	_	_	_	_
Shares issued from share premium account	_	_	_	_	316,109	475,874	_	_
Eight for nine share consolidation	703,985	(791,983)	_	_	_	_	_	_
Reclassification of C shares to deferred shares	_	_	_	_	_	(475,874)	_	475,874
Initial redemption of B shares	_	_	_	_	(314,043)	_	_	_
Redemption of deferred shares	_	_	_	_	_	_	_	(475,874)
Shares issued under share option schemes	822	22						
At 31 December 2014	704,807				2,066			

On 13 May 2014, Rexam PLC announced a return of cash to shareholders of 57p per existing ordinary share by way of one new B share or one new C share for every existing ordinary share held. In addition, the return of cash was accompanied by a consolidation of the existing ordinary shares in the ratio of eight new ordinary shares for every nine existing ordinary shares held. Rexam PLC's issued ordinary share capital following the share capital consolidation on 2 June 2014 was 703,985,000 shares of $80^5/14$ p each. Following approval of the return of cash by shareholders on 29 May 2014, 316,109,000 B shares and 475,874,000 C shares were issued. On 9 June 2014, a dividend of 57p per share became payable on 475,874,000 C shares at a cost of £271m and these shares were reclassified as deferred shares. On the same day, 314,043,000 B shares became redeemable for 57p per share at a cost of £179m. The deferred shares were redeemed on 12 June 2014. The remaining 2,066,000 B shares will be redeemed in 2015 at a cost of £1m, giving an overall cost of the transaction of £451m, of which £450m was incurred in 2014.

The rights and restrictions attaching to the shares and the provisions relating to the transfer of shares are as governed by law and in accordance with the Company's articles of association. Holders of ordinary shares are entitled to receive all shareholder documents, to attend, speak and exercise voting rights, either in person or by proxy, on resolutions proposed at general meetings and to participate in any distribution of income or capital. The directors may refuse to register a transfer of shares where such transfer documents are not lodged by acceptable means or proof of title is required. Shares are held by the Rexam Employee Share Trust for the satisfaction of certain share options (note 29). The independent trustee of the Rexam Employee Share Trust has the same rights as any other shareholder. Participants in option schemes do not hold any voting rights on the shares until the date of exercise. There are no restrictions on the voting rights of holders of shares nor any known agreements between holders of shares under which financial rights are held by any person other than the registered holder, or voting rights or the transfer of shares are restricted.

28. OTHER RESERVES

	Translation reserve £m	Net investment hedge reserve £m	Cash flow hedge reserve £m	Total £m
At 1 January 2012	310	(90)	(16)	204
Exchange differences before recognition of net investment hedges	(86)	_	_	(86)
Net investment hedges recognised	_	24	_	24
Exchange differences recognised in the income statement on disposal of businesses	(77)	5	_	(72)
Cash flow hedges recognised	_	_	(35)	(35)
Cash flow hedges transferred to inventory	_	_	66	66
Cash flow hedges transferred to the income statement	_	_	1	1
Tax on cash flow hedges			(9)	(9)
At 31 December 2012	147	(61)	7	93
Exchange differences before recognition of net investment hedges	(37)	_	_	(37)
Net investment hedges recognised	_	(1)	_	(1)
Cash flow hedges recognised	_	_	(45)	(45)
Cash flow hedges transferred to inventory	_	_	54	54
Cash flow hedges transferred to property, plant and equipment	_	_	(1)	(1)
Cash flow hedges transferred to the income statement	_	_	(7)	(7)
Tax on cash flow hedges			(1)	(1)
At 31 December 2013	110	(62)	7	55
Exchange differences before recognition of net investment hedges	(85)	_	(14)	(99)
Net investment hedges recognised	_	(5)	_	(5)
Exchange differences recognised in the income statement on disposal of businesses	(154)	2	_	(152)
Cash flow hedges recognised	_	_	(27)	(27)
Cash flow hedges transferred to inventory	_	_	12	12
Cash flow hedges transferred to the income statement	_	_	7	7
Tax on cash flow hedges			(2)	(2)
At 31 December 2014	(129)	(65)	(17)	(211)

29. SHARE BASED PAYMENT

(i) Summary of Rexam's share based payment schemes

		Scheme	
	Abbreviation	status	Settlement basis
Long Term Incentive Plan 2009	LTIP	Open	Equity and cash
Savings Related Share Option Schemes	SAYE	Open	Equity
Executive Share Option Scheme	ESOS	Closed	Equity
Phantom Stock Plan	Phantoms	Closed	Cash

LTIP

The LTIP is the primary long term incentive plan for Rexam's executive directors, band 1 and 2 executives and other senior management. The LTIP measures performance targets over a three year period. Options will normally vest, subject to performance targets being achieved, on the third anniversary of the date of grant at a nominal cost to the employee. Employees who leave with a right to exercise options must normally wait until the end of the measurement period. If the option vests, the employee will receive an entitlement which normally will be time apportioned for the period from the start of the measurement period to the date on which employment ended.

Options granted in 2014 to executive directors and band 1 and 2 executives are subject to two performance conditions, compound annual growth in underlying earnings per share (EPS, as described in Note 9) and relative Total Shareholder Return (TSR), in the proportion 75% and 25%, respectively. The EPS element has a return on capital employed underpin. These options are equity settled. Options granted in 2014 to other senior management are subject to 100% EPS. These options are cash settled.

Options include a dividend equivalent element whereby employees will be entitled to receive, in cash, the notional dividends paid during the measurement period on any options that vest.

SAYE

All employee SAYE schemes are open to eligible employees resident in the UK and Ireland. Annual grants of options over shares are currently made at an exercise price of 80% of the market value of Rexam shares at the invitation date. Options vest three, five or seven years after the commencement of the savings contract, depending on the term selected by the employee at grant and expire six months after vesting.

ESOS

Prior to 2009, annual grants of options over ordinary shares were made to certain senior management. For grants up to and including 2006, shares vested if a performance target (growth in economic profit) was met over the three year measurement period. No performance targets were set for the 2007 and 2008 grants. Options are exercisable three years after grant date and expire ten years after grant date. The exercise price was set at market value using the market price of a Rexam share at the grant date.

Phantoms

This cash settled scheme operates in the same way as the ESOS scheme and relates to certain senior management located outside the UK and Europe.

29. SHARE BASED PAYMENT (Continued)

(ii) Employee benefit expense

	2014 £m	2013 £m	2012 £m
Continuing operations			
Equity settled	7	8	10
Cash settled	4	15	13
Total continuing operations	11	23	23
Discontinued operations			
Equity settled	_	_	1
Cash settled	1	2	5
Total discontinued operations	1	2	6
Total employee benefit expense	12	25	29

(iii) Key assumptions used in valuing options granted during 2014

	LTIP	SAYE
Valuation models	TSR—Monte Carlo	Binomial
	EPS/ROCE—Black Scholes	
Expected dividend growth (%)	_	3.31
Expected historical volatility (%)	TSR—20 to 21	20 to 23
Risk free interest rate (%)	TSR—0.9 to 1.3	1.4 to 1.8
Expected life (years)	3	3.25 to 5.25
Weighted average share price (£)	4.91 to 5.00	5.00
Weighted average fair value (£)	2.14 to 5.00	0.96 to 1.12

The assumptions made to incorporate the effects of expected early exercise have been included by assuming an expected option life based on historical exercise patterns for each option scheme. Historical volatilities are arrived at using a period comparable with the expected life of the option. The correlation coefficient for LTIP is calculated using the correlation matrix for the TSR simulation using three year daily historical stock price series for each company in the comparator group, including Rexam, from the beginning of the measurement period.

29. SHARE BASED PAYMENT (Continued)

(iv) Number of options and weighted average exercise prices of all option schemes

	2014 Number of options Thousands	2014 Weighted average exercise price £	2013 Number of options Thousands	2013 Weighted average exercise price £
Outstanding at 1 January	23,292	0.42	32,134	0.54
Granted	6,112	0.21	6,090	0.13
Exercised	(7,592)	0.42	(12,108)	0.65
Lapsed	(3,173)	0.10	(2,824)	0.16
Outstanding at 31 December	18,639	0.40	23,292	0.42
Exercisable at 31 December	961	3.98	1,404	4.12

(v) Exercise prices and average remaining contractual lives of options by scheme

	2014 Number of options Thousands	2014 Range of exercise prices £	2014 Weighted average remaining contractual life Years	2013 Number of options Thousands	2013 Range of exercise prices £	2013 Weighted average remaining contractual life Years
LTIP	16,651	_	4.3	20,501	_	2.3
SAYE	1,107	2.12 to 4.11	2.3	1,408	2.12 to 4.11	2.2
ESOS	530	3.84 to 4.58	2.8	830	3.61 to 4.58	3.8
Phantoms	351	3.60 to 4.57	2.9	553	3.60 to 4.57	3.9

(vi) Rexam Employee Share Trust

The Group operates an employee share trust, the Rexam Employee Share Trust, that owns 3,259,722 ordinary shares of $80^5/14$ p in Rexam PLC at 31 December 2014 (2013: 5,828,757 ordinary shares of $71^3/7$ p) acquired at an average cost per share of £4.89 (2013: £4.91) and included in the consolidated balance sheet within retained earnings at a cost of £16m (2013: £29m). These shares will be used to satisfy future LTIP exercises. The purchases are funded by cash contributions from participating companies. Dividends receivable during the year have been waived. The administration expenses of the Trust are borne by the Trust. Shares are allocated by the Trust when related LTIP options are exercised. The market value of the shares at 31 December 2014 was £15m (2013: £31m). There is £2m of cash in the Trust resulting from the return of cash to shareholders.

30. RECONCILIATION OF PROFIT BEFORE TAX TO CASH GENERATED FROM OPERATIONS

	2014 £m	2013 £m	2012 £m
Continuing operations			
Profit before tax	343	339	319
Adjustments for:			
Share of post tax profits of associates and joint ventures	(10)	(9)	(9)
Net interest expense	53	71	100
Depreciation of property, plant and equipment	136	137	128
Amortisation of intangible assets	6	8	7
Movement in working capital(1)	10	(49)	(7)
Movement in advance payments to customers	(19)	9	(1)
Movement in provisions	(13)	(21)	22
Movement in retirement benefit obligations	(13)	(16)	(17)
Fair value changes on operating derivatives	(2)	22	(4)
Equity settled share options	7	8	10
Loss on disposal of fixed assets	5	4	_
Impairment	_	2	_
Other adjustments(1)	(5)	1	1
Cash generated from continuing operations	498	506	549
Discontinued operations			
Cash (outflow)/generated from discontinued operations	(22)	58	97
Cash generated from operations	476	564	646

⁽¹⁾ As described in Note 1 "Principal accounting policies," the classification of the settlement of a government incentive in Brazil for indirect taxes has been revised.

31. CONTINGENT LIABILITIES

In an international group a variety of claims arise from time to time; some have little or no foundation in law or in fact and others cannot be quantified. The claims include litigation against Group companies, investigations by regulatory and fiscal authorities and obligations arising under environmental legislation. Provision has been made in these consolidated financial statements against those claims which the directors consider are likely to result in significant liabilities. There are no contingent liabilities at 31 December 2014 or 31 December 2013 that require disclosure.

32. COMMITMENTS

(i) Operating lease commitments

The Group leases offices, warehouses and plant and equipment under non-cancellable operating leases. The leases have varying terms, purchase options, escalation clauses and renewal rights. The Group also leases plant and equipment under cancellable operating leases.

32. COMMITMENTS (Continued)

An analysis of the total future minimum lease payments under non-cancellable operating leases for total operations is set out below.

	2014 Property £m	2014 Plant and equipment £m	2013 Property £m	2013 Plant and equipment £m
Less than 1 year	14	3	18	3
Between 1 and 5 years	29	4	37	6
Over 5 years	36	_	36	_
Total	79	7	91	9

Total future minimum sublease receipts under non-cancellable operating leases are £12m (2013: £9m).

(ii) Capital commitments

	2014 £m	2013 £m
Contracts placed for future capital expenditure not provided in the consolidated financial statements:		
Property, plant and equipment	69	73

33. POST BALANCE SHEET EVENTS

On 15 January 2015, Rexam announced that it had, jointly with Envases Universales de Mexico, acquired a 50% interest in Envases Del Istmo SA (Endelis), a single line beverage can plant in Colón, Panama.

On 22 January 2015, the Group completed the acquisition of United Arab Can Manufacturing Limited, a Saudi Arabian beverage can maker, for \$122m. Due to timing of the completion of the acquisition, fair values are not presented and will be finalised in 2015. Principal fair value adjustments are likely to be in relation to the recognition of customer contracts and relationships and the revaluation of property, plant and equipment.

On 19 February 2015, the Board recommended an offer received from Ball Corporation of 407p in cash and 0.04568 of a new Ball share, representing in aggregate 628p per Rexam ordinary share at that date. The Group has certain contracts and employee compensation arrangements that contain change in control provisions which will apply should Ball and Rexam complete the acquisition.

UNAUDITED PRO FORMA CONDENSED COMBINED FINANCIAL INFORMATION

On February 19, 2015, Ball and Rexam announced the Offer and Acquisition. The following unaudited pro forma condensed combined financial information (the "pro formas") is based on the historical consolidated financial statements of Ball and the historical consolidated financial statements of Rexam, and has been prepared to reflect the Acquisition and the financing structure established to fund the Acquisition. The pro formas are presented for illustrative purposes only and do not necessarily reflect the results of operations or the financial position of Ball that actually would have resulted had the Acquisition occurred at the dates indicated, or project the results of operations or financial position of Ball for any future date or period.

The unaudited pro forma condensed combined statements of earnings (the "pro forma statements of earnings") for the three months ended March 31, 2015 (the "first quarter 2015 pro forma statement of earnings") and for the year ended December 31, 2014 (the "2014 pro forma statement of earnings") assume that the Acquisition was completed on January 1, 2014. The unaudited pro forma condensed combined balance sheet (the "pro forma balance sheet") as of March 31, 2015 is based on the assumption that the Acquisition occurred on that day. Pro forma adjustments reflected in the pro formas are based on items that are factually supportable and directly attributable to the proposed Acquisition. The pro formas do not reflect the cost of any integration activities or benefits from the Acquisition including potential synergies that may be derived in future periods.

The pro formas should be read in conjunction with:

- Ball's audited consolidated financial statements and related notes as well as "Management's Discussion and Analysis of Financial Condition and Results of
 Operations", in each case contained in our Annual Report on Form 10-K as of and for the year ended December 31, 2014, Ball's unaudited condensed consolidated
 financial statements and related notes as well as "Management's Discussion and Analysis of Financial Condition and Results of Operations", in each case contained
 in our Quarterly Report on Form 10-Q as of and for the three months ended March 31, 2015, and
- Rexam's audited consolidated financial statements as of and for the year ended December 31, 2014.

Rexam's historical consolidated financial statements were prepared in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board ("IFRS"), which differ in certain respects from the accounting principles generally accepted in the United States of America ("U.S. GAAP"). Adjustments were made to Rexam's financial statements to convert those from IFRS to U.S. GAAP as well as reclassifications to conform Rexam's historical accounting presentation to Ball's accounting presentation. Adjustments were also made to translate Rexam's financial statements from British Pounds to U.S. dollars based on applicable historical exchange rates, which may differ from future exchange rates. The pro formas also include adjustments to reflect the financing structure to fund the Acquisition. These adjustments reflect Ball's best estimates based upon the information available to date and are preliminary and subject to change once more detailed information is obtained.

The Acquisition will be accounted for as a business combination using the acquisition method of accounting in conformity with U.S. GAAP. Under this method, the assets acquired and liabilities assumed have been recorded based on preliminary estimates of fair value. The actual fair values will be determined upon the consummation of the transaction and may vary from these preliminary estimates.

The pro forma adjustments are based upon the best available information and certain assumptions that Ball believes to be reasonable. Further, these adjustments could materially change as both the determination of the purchase price and the allocation of the purchase price for Rexam has not been finalized. Accordingly, there can be no assurance that the final allocation of the purchase price will not differ from the preliminary allocation reflected in the pro formas.

Ball Corporation

Unaudited Pro Forma Condensed Combined Statement of Earnings

Three months ended March 31, 2015

		Ball		Rexar			Pro Forma adjustments				Pro	Total o Forma		
(\$ in millions, except per share amounts)	Hi	storical		(U.S. GAAP) 2		2	Finar	Financing		Acquisition			Combined	
Net sales	\$	1,923.1		\$ 1,	387.2		\$			\$			\$	3,310.3
Costs and expenses														
Cost of sales (excluding depreciation and amortization)		(1,560.9)			150.3)			_			_			(2,711.2)
Depreciation and amortization		(68.3)			(55.2)			_			(50.9)	5(a)(iii)		(174.4)
Selling, general and administrative		(116.0)			(84.9)			_			(3.7)	5(a)(ii)		(204.6)
Business consolidation and other activities		(52.0)	3(a)		(33.4)	3(a)					70.6	3(a)		(14.8)
		(1,797.2)		(1,	323.8)						16.0			(3,105.0)
Earnings before interest and taxes		125.9			63.4						16.0			205.3
, and the second														
Interest expense		(38.5)			(22.7)			(68.6)	4(b)		_			(129.8)
Debt refinancing and other costs		(59.9)	3(b)		` —			` —	` ′		4.1	3(b)		(55.8)
Total interest expense		(98.4)			(22.7)			(68.6)			4.1			(185.6)
Earnings before taxes		27.5			40.7			(68.6)			20.1			19.7
Tax provision		(0.5)			(20.3)			14.4			(5.6)	1,5(c)		(12.0)
Equity in results of affiliates, net of tax		0.5			3.0			_			_			3.5
Net earnings from continuing operations		27.5			23.4			(54.2)			14.5			11.2
Less net earnings attributable to noncontrolling interests		(6.8)			_			_			_			(6.8)
Net earnings attributable to Ball Corporation	\$	20.7		\$	23.4		\$	(54.2)		\$	14.5		\$	4.4
Earnings per share:														
Basic—continuing operations	\$	0.15											\$	0.03
Diluted—continuing operations	\$	0.15											\$	0.03
Weighted average shares outstanding (000s).														
Weighted average shares outstanding (000s): Basic		137,086									32.208	5(a)		169,294
Diluted		141,076												
Diffued		141,070									32,208	5(a)		173,284

See Notes to Unaudited Pro Forma Condensed Combined Financial Statements

Ball Corporation

Unaudited Pro Forma Condensed Combined Statement of Earnings

Year ended December 31, 2014

	_	Ball		Rexam			Pro Forma adjustments				Pre	Total Pro Forma		
(\$ in millions, except per share amounts)	Historical		(U.S. GAA		2	Finan	cing		Acquisition			Co	mbined	
Net sales	\$	8,570.0		\$ 6,3	14.8		\$			\$			\$	14,884.8
Costs and expenses														
Cost of sales (excluding depreciation and amortization)	((6,903.5)			24.9)			_			(76.5)	5(a)(iii)		(11,904.9)
Depreciation and amortization		(280.9)			36.3)			_			(188.0)	5(a)(iii)		(705.2)
Selling, general and administrative		(466.5)			46.6)			_			(14.9)	5(a)(ii)		(928.0)
Business consolidation and other activities		(80.5)	3(a)	(33.0)	3(a)								(113.5)
	((7,731.4)		(5,6	40.8)			_			(279.4)			(13,651.6)
Earnings before interest and taxes		838.6		6	74.0						(279.4)			1,233.2
ŭ														
Interest expense		(159.9)		(98.9)		(207.4)	4(b)		_			(466.2)
Debt refinancing and other costs		(33.1)	3(b)						` `					(33.1)
Total interest expense		(193.0)		(98.9)		(207.4)			_			(499.3)
Earnings before taxes		645.6		5	75.1			207.4)			(279.4)			733.9
Tax provision		(149.9)		(1	26.2)			44.6	1		60.1	1		(171.4)
Equity in results of affiliates, net of tax		2.3			16.5			_			_			18.8
Net earnings from continuing operations		498.0		- 4	65.4		(162.8)			(219.3)			581.3
Less net earnings attributable to noncontrolling interests		(28.0)			_			_						(28.0)
Net earnings attributable to Ball Corporation	\$	470.0		\$ 4	65.4		\$ (162.8)		\$	(219.3)		\$	553.3
Earnings per share:														
Basic—continuing operations	S	3.39											\$	3.24
Diluted—continuing operations	\$	3.30											\$	3.17
O . F	-													
Weighted average shares outstanding (000s):														
Basic		138,508									32.208	5(a)		170,716
Diluted		142,430									32,208	5(a)		174,638

See Notes to Unaudited Pro Forma Condensed Combined Financial Statements

Ball Corporation

Unaudited Pro Forma Condensed Combined Balance Sheet

As of March 31, 2015

	Ball		Rexam		Pro F	_	D.	Total Pro Forma		
(\$ in millions)	Historical		S. GAAP)	2	Financing		Acquisition	_		ombined_
Assets										
Current assets										
Cash and cash equivalents	\$ 228.8	\$	240.0		\$ 3,913.6	4(a)	\$ (4,282.4	5(a)(ii)	\$	100.0
Receivables, net	1,043.7		847.3		_		_	-		1,891.0
								5(a)		
Inventories, net	1,033.2		868.0		_		76.:	(iii)		1,977.7
						4(a)				
Deferred taxes and other current assets	162.2		164.6		(84.4)	(iv)	_	-		242.4
Total current assets	2,467.9		2,119.9		3,829.2		(4,205.9))		4,211.1
Noncurrent assets										
								5(a)		
Property, plant and equipment, net	2,423.6		1,983.3		_		504.	(iii)		4,911.0
Goodwill	2,177.8		1,977.7		40.6	4(a)(ii)	2,130.0	5(a)		6,326.1
						,,,,		5(a)		
Intangible assets, net	203.2		208.7		_		2,283.3			2,695.2
ž ,						4(a)	,			,
Other assets, net	388.0		1,047.1		(160.0)	` '	_	-		1,275.1
Total assets	\$ 7,660.5	\$	7,336.7		\$ 3,709.8	` '	\$ 711.5	5	\$	19,418.5
Liabilities and Shareholders' Equity	- ,								_	- ,
Current liabilities										
Short-term debt and current portion of long-term										
debt	\$ 344.7	\$	874.0		\$ (812.6)	4(a)	s –		\$	406.1
Accounts payable	1,271.2	Ф	748.1		\$ (812.0)	4(a)	Φ —		Ф	2.019.3
Accrued employee costs	180.1		68.1		_			-		248.2
Accrued employee costs	100.1		00.1			4(a)		5(a)		240.2
Other current liabilities	243.3		296.1		(77.0)	` '	15.3	` '		477.7
Total current liabilities	2.039.3	_	1.986.3		(889.6)	(11)	15.3	/	_	3,151.3
Noncurrent liabilities	2,039.3		1,900.5		(889.0)		13	,		3,131.3
Noncurrent naomues								5(a)		
Long-term debt	3,152.1		1,629.4		4,915.0	4(a)	13.3	` '		9,709.8
Employee benefit obligations	1,132.3		774.7		4,913.0	4(a)	13	(111)		1,907.0
Employee benefit obligations	1,132.3		//4./		_	4(a)	_	5(a)		1,907.0
Deferred taxes and other liabilities	183.4		604.2		(290.3)	()	554.	` '		1,052.0
Total liabilities	6,507.1	_	4.994.6		3,735.1	(IV)	583.3	_ ` /	_	
	0,307.1		4,994.0		3,/33.1		363	-	_	15,820.1
Shareholders' equity	1 140 0		1 460 4				005	5 (1)		2.524.0
Common stock	1,149.8		1,469.4		_		905.0	- ()		3,524.8
Capital redemption reserve	4 2 40 0		1,370.2		(25.2)	4()(**)	(1,370.2	/ / /		4 22 4 1
Retained earnings	4,349.8		(298.9)		(25.3)	4(a)(ii)	298.:	5(b)		4,324.1
Accumulated other comprehensive earnings	((40.1)		(204.2)				20.4	50)		(640.1)
(loss)	(642.1)		(294.3)		_		294.3	5(b)		(642.1)
Treasury stock, at cost	(3,916.8)							-		(3,916.8)
Total Ball Corporation shareholders' equity	940.7		2,246.4		(25.3)		128.2	2		3,290.0
Noncontrolling interests	212.7		95.7					_		308.4
Total shareholders' equity	1,153.4		2,342.1		(25.3)		128.2	_		3,598.4
Total liabilities and shareholders' equity	\$ 7,660.5	\$	7,336.7		\$ 3,709.8		\$ 711.5	5	\$:	19,418.5

See Notes to Unaudited Pro Forma Condensed Combined Financial Statements

Note 1. Basis of presentation

The pro formas are based on the historical consolidated financial statements of Ball and the historical consolidated financial statements of Rexam, and have been prepared to reflect the Acquisition and the financing structure established to fund the Acquisition. The pro formas are presented for illustrative purposes only and do not necessarily reflect the results of operations or the financial position of Ball that actually would have resulted had the Acquisition occurred at the dates indicated, or project the results of operations or financial position of Ball for any future dates or periods. The first quarter 2015 pro forma statement of earnings and the 2014 pro forma statement of earnings assume the Acquisition was completed on January 1, 2014. The pro forma balance sheet as of March 31, 2015 is based on the assumption that the Acquisition had occurred on that day.

Pro forma adjustments reflected in the pro forma balance sheet are based on items that are factually supportable and directly attributable to the Acquisition. Pro forma adjustments reflected in the pro forma statement of earnings are based on items that are factually supportable, which are directly attributable to the Acquisition, and which are expected to have a continuing impact on Ball's results of operations and/or financial position. Any nonrecurring items directly attributable to the Acquisition are included in the pro forma balance sheet but not in the pro forma statements of earnings. In contrast, any nonrecurring items that were already included in Ball's or Rexam's historical consolidated financial statements that are not directly related to the Acquisition have not been eliminated. The pro formas do not reflect the cost of any integration activities or benefits from the Acquisition including potential synergies that may be generated in future periods.

The pro formas include adjustments to reflect the financing structure established to fund the Acquisition.

Rexam's historical consolidated financial statements ("Rexam's financial statements") were prepared in accordance with IFRS, which differs in certain respects from U.S. GAAP. Adjustments were made to Rexam's financial statements to convert them from IFRS to U.S. GAAP and to Ball's existing accounting presentation after evaluating potential areas of differences. In addition, reclassifications have been made to align Rexam's financial statement presentation to Ball's financial statement presentation.

Ball has used the following historical exchange rates to translate Rexam's financial statements and calculate certain adjustments to the pro forma financial statements from British Pounds to U.S. dollars:

Average daily closing exchange rate for the three months ended March 31, 2015:	US\$1.5161/£1
Average daily closing exchange rate for the year ended December 31, 2014:	US\$1.6479/£1
Closing exchange rate as of March 31, 2015:	US\$1.4813/£1

These exchange rates may differ from future exchange rates which would have an impact on the pro formas, and would also impact purchase accounting upon consummation of the Acquisition. As an example, utilizing the daily closing exchange rate at April 30, 2015 of US\$1.5439/£1 would increase the translated amounts of net earnings attributable to the parent company for the three months ended March 31, 2015, reduce the translated amounts of net earnings attributable to the parent company for the year ended December 31, 2014 as well as increase total assets as of March 31, 2015, presented in Note 2, by approximately \$1 million, \$29 million and \$310 million, respectively.

Note 1. Basis of presentation (Continued)

Unless indicated otherwise in the notes to the pro formas, Ball has applied applicable enacted statutory tax rates in the United Kingdom for the respective dates and periods. Ball has used a tax rate of 20.0 percent to calculate the financing and acquisition-related adjustments to the pro forma balance sheet with the exception of those adjustments impacting retained earnings. The tax impact of the financing and acquisition-related adjustments to retained earnings and to the first quarter 2015 pro forma statement of earnings were calculated using a tax rate of 21.0 percent. The tax impacts of the financing and acquisition-related adjustments to the 2014 pro forma statement of earnings were calculated using a tax rate of 21.5 percent. These rates may be subject to change and may not be reflective of Ball's effective tax rate for future periods after consummation of the Acquisition.

Note 2. Adjustments to Rexam's financial statements

Unaudited adjusted Rexam statement of earnings Three months ended March 31, 2015

(in millions)	Rexam Historical IFRS (in GBP)	Reclassifications 2(a)	Pensions 2(b)	Goodwill 2(c)	Start-up Costs 2(d)	Uncertain Tax Positions 2(e)	Rexam U.S. GAAP (in GBP)	Rexam U.S. GAAP (in USD)
Net sales	£ 915	£ —	£ —	£ —	£ —	£ —	£ 915.0	\$ 1,387.2
Costs and expenses								
Cost of sales (excluding depreciation and amortization)		(758.0)	_	_	(0.7)	_	(758.7)	(1,150.3)
Depreciation and amortization		(36.0)	_	(0.8)	0.4	_	(36.4)	(55.2)
Selling, general and administrative		(57.0)	1.0		_	_	(56.0)	(84.9)
Business consolidation and other activities		(22.0)	_	_	_	_	(22.0)	(33.4)
Operating expenses	(875)	875.0	_	_	_	_		_
Operating Profit	40	(40.0)	_	_	_	_	_	_
Share in post tax profits of associates and joint ventures	2	(2.0)	_	_	_	_	_	_
Retirement benefit obligations net interest cost	(3)	3.0	_	_	_	_	_	_
		(873.0)	1.0	(0.8)	(0.3)		(873.1)	(1,323.8)
Earnings before interest and taxes		42.0	1.0	(0.8)	(0.3)		41.9	63.4
Interest expense	(15)	_	_	_	_	_	(15.0)	(22.7)
Interest income	2	(2.0)	_	_	_	_	(10.0)	(
Debt refinancing and other costs	_	(3.0)	3.0	_	_	_	_	_
Total interest expense		(18.0)	3.0				(15.0)	(22.7)
Earnings before taxes		24.0	4.0	(0.8)	(0.3)		26.9	40.7
Profit before tax	26	(26.0)	_	(5.5)	(5.0)	_		_
Tax	(16)	16.0	_	_	_	_	_	_
Tax provision	(-/	(16.0)	(1.0)	0.3	(0.2)	3.5	(13.4)	(20.3)
Equity in results of affiliates, net of tax		2.0	`—`	_		_	2.0	3.0
Net earnings from continuing operations		10.0	3.0	(0.5)	(0.5)	3.5	15.5	23.4
Profit for the year from continuing operations	10	(10.0)	_	_	_	_	_	_
Less net earnings attributable to noncontrolling interests		_	_		_	_	_	_
Net earnings attributable to parent company		£ 10.0	£ 3.0	£ (0.5)	£ (0.5)	£ 3.5	£ 15.5	\$ 23.4

Note 2. Adjustments to Rexam's financial statements (Continued)

Unaudited adjusted Rexam statement of earnings Year ended December 31, 2014

		Reclassi	fications and	IFRS to US G	SAAP Adjusti	nents (in GBP))		
(in millions)	Rexam Historical IFRS (in GBP)	Reclassifications 2(a)	Pensions 2(b)	Goodwill 2(c)	Start-up Costs 2(d)	Uncertain Tax Positions 2(e)	Deferred Taxes 2(f)	Rexam U.S. GAAP (in GBP)	Rexam U.S. GAAP (in USD)
Net sales	£ 3,832	£ —	£ —	£ —	£ —	£ —	£ —	£ 3,832.0	\$ 6,314.8
Costs and expenses									
Cost of sales (excluding depreciation and amortization)		(2,986.0)	_	_	(2.6)	_	_	(2,988.6)	(4,924.9)
Depreciation and amortization		(142.0)	_	(2.9)	1.5	_	_	(143.4)	(236.3)
Selling, general and administrative		(275.0)	4.0		_	_	_	(271.0)	(446.6)
Business consolidation and other activities		(20.0)						(20.0)	(33.0)
Operating expenses	(3,430)	3.430.0	_	_	_	_	_	(20.0)	(33.0)
Operating Profit	402	(402.0)	_	_	_	_	_	_	_
Share in post tax profits of associates and	.02	(102.0)							
ioint ventures	10	(10.0)	_	_	_	_	_	_	_
Retirement benefit obligations net interest		()							
cost	(16)	16.0	_	_	_	_	_	_	_
		(3,423.0)	4.0	(2.9)	(1.1)			(3,423.0)	(5,640.8)
Earnings before interest and taxes		409.0	4.0	(2.9)	(1.1)			409.0	674.0
Interest expense	(60)	_	_	_	_	_	_	(60.0)	(98.9)
Interest income	7	(7.0)	_	_	_	_	_	_	_
Debt refinancing and other costs		(16.0)	16.0	_	_	_	_	_	_
Total interest expense		(76.0)	16.0			_		(60.0)	(98.9)
Earnings before taxes		333.0	20.0	(2.9)	(1.1)			349.0	575.1
Profit before tax	343	(343.0)	_			_	_	_	
Tax	(76)	76.0	_	_	_	_	_	_	_
Tax provision	· í	(76.0)	(5.0)	1.0	_	(4.0)	7.4	(76.6)	(126.2)
Equity in results of affiliates, net of tax		10.0		_	_		_	10.0	16.5
Net earnings from continuing operations Profit for the year from continuing		267.0	15.0	(1.9)	(1.1)	(4.0)	7.4	282.4	465.4
operations	267	(267.0)	_	_	_	_	_	_	_
Less net earnings attributable to	207	(207.0)							
noncontrolling interests									
Net earnings attributable to parent company		£ 267.0	£ 15.0	£ (1.9)	£ (1.1)	£ (4.0)	£ 7.4	£ 282.4	\$ 465.4

Note 2. Adjustments to Rexam's financial statements (Continued)

Unaudited adjusted Rexam balance sheet As of March 31, 2015

			_	Reclassifications and IFRS to US GAAP Adjustments (in GBP)												
(in millions)	Hist	exam corical FRS GBP)	Re	classifications 2(a)		odwill 2(c)		tart-up Costs 2(d)		Uncertain ax Positions 2(e)	2(f	Tax	rred es 2(g)	Rexam U.S. GAAP (in GBP)	U.S	Rexam 5. GAAP n USD)
Assets										` '						
Current assets																
Cash and cash equivalents	£	162	£	_	£	_	£	_	£	_	£	_	£ —	£ 162.0	\$	240.0
Receivables, net				572.0		_		_		_		_	_	572.0		847.3
Trade and other receivables		620		(620.0)		_		_		_		—	_	_		_
Inventories, net		586		_		_		_		_		—	_	586.0		868.0
Insurance backed assets		2		(2.0)		_		_		_		_	_	_		_
Derivative financial instruments		57		(57.0)		_		_		_		—	_	_		_
Deferred taxes and other current assets				107.0								2.1	2.0	111.1		164.6
Total current assets		1,427		_		_		_		_	2	2.1	2.0	1,431.1		2,119.9
Noncurrent assets																
Property, plant and equipment, net		1,357		_		_		(18.1)		_		—	_	1,338.9		1,983.3
Goodwill		1,232		_		109.0		_		(5.9)		_	_	1,335.1		1,977.7
Other intangible assets		112		(112.0)		_		_		_		—	_	_		
Investments in associates and joint ventures		89		(89.0)		_		_		_		_	_	_		_
Pension assets		26		(26.0)		_		_				_	_	_		
Insurance backed assets		25		(25.0)		_		_		_		—	_	_		_
Deferred tax assets		233		(233.0)		_		_				_	_	_		
Trade and other receivables		173		(173.0)		_		_		_		—	_	_		_
Derivative financial instruments		149		(149.0)		_		_		_		—	_	_		
Intangible assets, net				112.0		28.9		_		_		_	_	140.9		208.7
Other assets, net				695.0				3.2			1((2.0)	706.9		1,047.1
Total assets	£	4,823	£	_	£	137.9	£	(14.9)	£	(5.9)	£ 12	2.8	£ —	£ 4,952.9	\$	7,336.7

Note 2. Adjustments to Rexam's financial statements (Continued)

		Reclassific	ations and IF	RS to US GA	AAP Adjustments	(in GBP)				
	Rexam Historical IFRS	Reclassifications	Goodwill	Start-up Costs	Uncertain Tax Positions	Defe Ta:		Rexam U.S. GAAP	Rexam U.S. GAAP	
(in millions)	(in GBP)	2(a)	2(c)	2(d)	2(e)	2(f)	2(g)	(in GBP)	(in USD)	
Liabilities and Shareholders' Equity										
Current liabilities										
Short-term debt and current portion of long-										
term debt	£ —	£ 590.0	£ —	£ —	£ —	£ —	£ —	£ 590.0	\$ 874.0	
Borrowings	590	(590.0)	_		_	_	_	_	_	
Accounts payable		505.0	_	_	_	_	_	505.0	748.1	
Trade and other payables	675	(675.0)	_			_	_	_		
Accrued employee costs		46.0	_	_	_	_	_	46.0	68.1	
Derivative financial instruments	52	(52.0)	_		_	_	_	_	_	
Current tax	8	(8.0)	_	_	_	_	_	_	_	
Provisions	14	(14.0)	_			_	_	_		
Other current liabilities		198.0	1.1				0.8	199.9	296.1	
Total current liabilities	1,339	_	1.1	_	_	_	0.8	1,340.9	1,986.3	
Noncurrent liabilities										
Long-term debt		1,100.0	_	_	_	_	_	1,100.0	1,629.4	
Borrowings	1,100	(1,100.0)	_	_	_	_	_	_	_	
Employee benefit obligations		523.0	_	_	_	_	_	523.0	774.7	
Retirement benefit obligations	523	(523.0)	_	_	_	_	_	_	_	
Derivative financial instruments	196	(196.0)	_		_	_	_	_	_	
Deferred tax liabilities	52	(52.0)	_	_	_	_	_	_	_	
Non current tax	52	(52.0)	_	_	_	_	_	_	_	
Other payables	60	(60.0)	_	_	_	_	_	_	_	
Provisions	71	(71.0)	_	_	_	_	_	_	_	
Deferred taxes and other liabilities		431.0	8.7	(1.8)	(21.8)	(7.4)	(0.8)	407.9	604.2	
Total liabilities	3,393	_	9.8	(1.8)	(21.8)	(7.4)	_	3,371.8	4,994.6	
Net Assets	1,430	(1,430.0)	_		_	_		_	_	
Shareholders' equity		` ' '								
Common stock		992.0	_	_	_	_	_	992.0	1,469.4	
Ordinary share capital	567	(567.0)	_	_	_	_	_	_		
Non equity B shares	1	(1.0)	_	_	_	_	_	_	_	
Share premium account	424	(424.0)	_	_	_	_	_	_	_	
Capital redemption reserve	925	` _	_	_	_	_	_	925.0	1,370.2	
Retained earnings		(348.0)	120.7	(14.4)	21.5	18.4	_	(201.8)	(298.9)	
Retained loss	(348)	348.0	_		_	_	_	` —	` —	
Accumulated other comprehensive earnings										
(loss)		(201.0)	7.4	1.3	(8.2)	1.8	_	(198.7)	(294.3)	
Other reserves	(201)	201.0	_	_		_	_			
Treasury stock, at cost	i í	_	_	_	_	_	_	_	_	
Total Rexam shareholders' equity	1,368		128.1	(13.1)	13.3	20.2		1,516.5	2,246.4	
Noncontrolling interests	62	_	_	_	2.6		_	64.6	95.7	
Total shareholders' equity	1.430		128.1	(13.1)	15.9	20.2		1.581.1	2.342.1	
Total liabilities and shareholders'								-,		
equity	£ 4,823	<u>£</u>	£ 137.9	£ (14.9)	£ (5.9)	£ 12.8	<u>f —</u>	£ 4,952.9	\$ 7,336.7	

Note 2. Adjustments to Rexam's financial statements (Continued)

The financial statements above illustrate the impact of adjustments made to Rexam's financial statements presented in accordance with IFRS, in order to present them on a basis consistent with Ball's accounting presentation under U.S. GAAP. These adjustments reflect Ball's best estimates based upon the information currently available to Ball, and could be subject to change once more detailed information is obtained.

(a) The classification of certain items presented by Rexam under IFRS has been modified in order to align with the presentation used by Ball under U.S. GAAP.

Modifications to the statement of earnings presentation include:

- presentation of costs on a functional basis (cost of sales and selling, general and administrative expenses), rather than a single line item for operating expenses; and
- separate disclosure of depreciation and amortization expenses on the face of the statement of earnings.

Modifications to the balance sheet presentation include:

- pension assets, derivative financial instrument assets, insurance backed assets and investments in associates and joint ventures are included as part of other assets;
- derivative financial instrument liabilities, provisions and current income taxes payable are included as part of other current liabilities; and
- separate disclosure of accrued employee costs on the face of the balance sheet.
- (b) Under U.S. GAAP the expected return on plan assets, a component of net periodic benefit cost, is recognized by Ball within cost of sales and selling, general and administrative expenses, and is determined by applying the expected rate of return assumption to a market related value of plan assets. The difference between the expected and actual return on plan assets is a component of actuarial gains and losses which is recognized in accumulated other comprehensive income with subsequent amortization in the statement of earnings. Prior service credits arising in plans are spread over the remaining service period of the active employees in the statement of earnings.

Under IFRS, net interest cost on defined benefit plans, a component of defined benefit cost, is recognized by Rexam as a separate component of interest expenses in the statement of earnings and is calculated by applying the discount rate assumption to the net defined benefit liability. The difference between actual return on plan assets and the component of net interest derived from plan assets is recognized in accumulated other comprehensive earnings as a component of remeasurement gains and losses. IFRS does not permit recognition of remeasurement gains and losses in net earnings in current or future periods. Prior service credits arising in plans are recognized immediately in the statement of earnings.

As a result, selling, general and administrative expenses for the three months ended March 31, 2015 and year ended December 31, 2014, reflect a reduction of £1.0 million and £4.0 million, respectively. These comprise a combination of a credit to net periodic benefit cost of £5.0 million and £20.0 million, respectively, less the reclassification of the previously recognized retirement benefit obligations within net interest cost of £3.0 million and £16.0 million, respectively, less impact of a prior service credit related to a plan amendment for the three months ended March 31, 2015 of £1.0 million. The related tax charge included in

Note 2. Adjustments to Rexam's financial statements (Continued)

the statement of earnings for the three months ended March 31, 2015 and year ended December 31, 2014, is £1.0 million and £5.0 million, respectively.

- (c) Upon adoption of IFRS effective January 1, 2004, Rexam was able to carry forward its accounting treatment for business combinations that had previously been applied under accounting principles generally accepted in the United Kingdom ("U.K. GAAP"). Application of U.S. GAAP to acquisitions made by Rexam prior to January 1, 2004 has resulted in the following adjustments to goodwill, intangible assets and amortization:
 - alignment of Rexam's amortization period of 20 years with Ball's amortization period of 40 years, for years through December 31, 2001, when both U.K. GAAP and U.S. GAAP required goodwill to be amortized;
 - reversal of goodwill amortization recorded by Rexam for the period from January 1, 2002 through December 31, 2003, since U.S. GAAP discontinued the amortization of goodwill from January 1, 2002 and required annual impairment testing thereafter; and
 - recognition of intangible assets separately from goodwill with respect to an acquisition in 2003, since U.S. GAAP required acquired intangible assets to be recognized separately from goodwill from January 1, 2002.

As a result, additional goodwill of £109.0 million and intangible assets of £28.9 million have been recorded in the balance sheet as of March 31, 2015, with corresponding charges of £0.8 million and £2.9 million have been recorded in the statement of earnings for the first quarter 2015 and full year 2014, respectively, relating to amortization of the additional intangible assets. The related tax credit included in the statement of earnings for the first quarter 2015 and full year 2014 is £0.3 million and £1.0 million, respectively. Current and noncurrent deferred tax liabilities in the balance sheet at March 31, 2015 have been increased by £1.1 million and £8.7 million, respectively.

(d) Under U.S. GAAP, costs associated with a start-up period in relation to a new beverage can facility or can line are expensed as incurred. Under IFRS, Rexam's accounting policy permits certain costs associated with such a start-up period to be included in the cost of property, plant and equipment if the assets are incapable of running at normal levels of operating efficiency without such a period.

As a result, property, plant, and equipment included in the balance sheet as of March 31, 2015 is reduced by £18.1 million, with corresponding net charges of £0.3 million and £1.1 million recorded in the statement of earnings for the three months ended March 31, 2015 and year ended December 31, 2014, respectively, reflecting an increase in cost of sales and a reduction in depreciation. Noncurrent deferred tax assets in the balance sheet at March 31, 2015 increase by £3.2 million and noncurrent deferred tax liabilities reduce by £1.8 million.

(e) Under U.S. GAAP, uncertain tax positions ("UTP") are measured using a cumulative probability model, resulting in measurement at the largest amount of tax benefit that is more than 50 percent likely of being realized upon settlement.

Under IFRS, the cumulative probability approach is not permitted and instead an expected value or single best estimate of the most likely outcome is used to measure uncertain tax positions.

Note 2. Adjustments to Rexam's financial statements (Continued)

As a result, a reduction of other noncurrent liabilities of £21.8 million is included in the balance sheet as of March 31, 2015. In addition, a reduction of goodwill of £5.9 million and an increase in noncontrolling interest of £2.6 million are included with respect to uncertain taxes related to previous acquisitions. The tax impact included in the statement of earnings with respect to the measurement of uncertain tax positions under U.S. GAAP is a credit of £3.5 million for the three months ended March 31, 2015 and a charge of £4.0 million for the year ended December 31, 2014.

(f) Under U.S. GAAP, deferred tax assets or liabilities are not recognized for temporary differences on nonmonetary assets or liabilities that are remeasured from local currency to functional currency for book purposes but are reported in local currency for tax purposes. IFRS requires recognition of deferred tax assets or liabilities on such amounts.

As a result, increases of £2.1 million and £10.7 million, and a decrease of £7.4 million are included in the balance sheet as of March 31, 2015 for current deferred tax assets and noncurrent deferred tax assets, and noncurrent deferred tax liabilities, respectively. In addition, a £7.4 million reduction in tax provision is included in the statement of earnings for the reversal of deferred taxes for the year ended December 31, 2014.

(g) U.S. GAAP requires deferred tax assets and liabilities to be classified as current or noncurrent based on the classification of the related assets or liabilities giving rise to the temporary differences, whereas Rexam presents deferred taxes under IFRS as noncurrent. Accordingly, £2.0 million has been reclassified from noncurrent deferred tax assets to current deferred tax assets, and £0.8 million from noncurrent deferred tax liabilities to current deferred tax liabilities in the balance sheet at March 31, 2015.

Note 3. Significant nonrecurring items included in the historical financial statements

(a) Business consolidation and other activities

Three months ended March 31, 2015

Ball and Rexam recorded charges of \$52.0 million and \$33.4 million, respectively, during the first quarter 2015. A total amount of \$70.6 million composed of \$47.9 million from Ball and \$22.7 million from Rexam have been excluded from the first quarter 2015 pro forma statement of earnings, see below for further details.

Ball recorded net charges of \$2.8 million related to business reorganization activities, ongoing costs related to previously closed facilities and other insignificant activities.

Ball recorded charges of \$1.3 million, primarily for headcount reductions, cost-out initiatives and the relocation of Ball's European headquarters from Germany to Switzerland.

Ball also recorded charges of \$20.2 million for professional services and other costs associated with the Acquisition. In addition, Ball recognized losses of \$27.7 million associated with its collar and option contracts entered into to reduce its exposure to currency exchange rate changes in connection with the British pound denominated cash portion of the Acquisition. As those charges are directly attributable to the Acquisition, a total amount of \$47.9 million (\$32.0 million after tax) has been excluded from the first quarter 2015 pro forma statement of earnings. Please refer also to Note 4(a)(ii).

Note 3. Significant nonrecurring items included in the historical financial statements (Continued)

Rexam incurred restructuring costs of \$3.0 million related to the reorganization of its European beverage cans business and with respect to the conversion of steel beverage can lines to aluminum. Incentive costs related to retention awards to employees indirectly attributable to the Acquisition increased by \$7.7 million. In addition, transaction related costs of \$22.7 million were incurred as a result of the Acquisition. As those costs are directly attributable to the Acquisition, a total amount of \$22.7 million (\$22.7 million after tax) has been excluded from the first quarter 2015 pro forma statement of earnings.

Year ended December 31, 2014

Ball and Rexam recorded charges of \$80.5 million and \$33.0 million, respectively, during the year ended December 31, 2014, which is comprised of the following:

During September 2014, Ball executed a lump sum buyout offer to certain terminated vested pension plan participants in its U.S. defined benefit pension plans. The offer provided participants with a one-time election to receive a lump-sum payout in full settlement of their remaining pension benefits. Ball recorded a non-cash charge of \$45.3 million for the settlement of its pension benefit obligations in connection with this offer.

Ball recorded a provision against the balance of a long-term receivable of \$16.5 million as a result of the financial difficulties of a metal food and household products packaging segment customer. This provision represented Ball's estimate of the most likely potential loss of value it expects to incur as a result of the financial condition of this customer.

Ball received and recorded compensation of \$5.0 million for the reimbursement of severance costs incurred in connection with Ball's closure and relocation of its Shenzhen, People's Republic of China (PRC), manufacturing facility in 2013. In addition, Ball sold its plastic motor oil container and pail manufacturing business in the PRC and recorded a net loss of \$0.4 million in connection with the sale.

Ball recorded charges of \$6.2 million related to a reduction in force to eliminate certain food can production in the Oakdale, California, facility, as well as charges related to voluntary separation programs. The year also included charges of \$3.9 million for costs in connection with the announced closure of its Danville, Illinois, steel aerosol packaging facility.

Ball recorded charges of \$4.1 million, primarily for headcount reductions, cost-out initiatives and the relocation of Ball's European headquarters from Germany to Switzerland. In addition, Ball recorded charges of \$3.4 million related to the write off of previously capitalized costs associated with Ball's Lublin, Poland, facility.

During 2014, a fire occurred at a metal beverage packaging, Americas, facility. As a result, Ball recorded a gain of \$3.5 million to reflect the difference between the net book value of the impaired assets and the net insurance proceeds.

Ball recorded net charges of \$2.0 million and \$7.2 million related to business reorganization activities and for ongoing costs related to previously closed facilities and other insignificant activities, respectively.

Rexam incurred restructuring costs of \$24.7 million related to the reorganization of its European beverage can business and with respect to the conversion of steel beverage can production lines to aluminum. There was an increase of \$3.3 million in a legal provision related to a dispute that originated prior to Rexam's ownership of the business. Additionally, there was an increase of

Note 3. Significant nonrecurring items included in the historical financial statements (Continued)

\$3.3 million in provisions for environmental issues that originated prior to Rexam's ownership of the business. Transaction costs related to the acquisition of United Arab Can Manufacturing Limited amounted to \$1.7 million.

(b) Debt refinancing and other costs

Three months ended March 31, 2015

Ball recorded charges of \$55.8 million for the call premiums and write-offs of unamortized deferred financing costs associated with the redemption of the outstanding 6.75 percent senior notes and 5.75 percent senior notes due in September 2020 and May 2021, respectively.

Ball also recorded nonrecurring charges of \$1.7 million for the write off of unamortized deferred financing costs associated with the refinancing of the revolving credit facility and repayment of the Term C loan. In addition, Ball recorded charges of \$2.3 million and \$0.1 million, respectively, for the amortization of deferred financing costs associated with the unutilized £3.3 billion unsecured, committed bridge loan and derivative financial instruments to mitigate its exposure to interest rate changes associated with anticipated debt issuance. As those charges are directly attributable to the Acquisition, a total amount of \$4.1 million (\$2.9 million after tax) has been excluded from the first quarter 2015 pro forma statement of earnings. Please refer also to Note 4(b).

Year ended December 31, 2014

Ball recorded a nonrecurring charge of \$33.1 million for the call premium and the write off of unamortized financing costs and premiums related to the redemption of its outstanding 7.375 percent senior notes due in September 2019.

Note 4. Pro forma adjustments related to financing

(a) Sources of Funding

Ball entered into a £3.3 billion unsecured, committed bridge loan agreement, pursuant to which several lending institutions have agreed, subject to limited conditions, to provide the financing necessary to pay the cash portion of the consideration payable to Rexam's shareholders upon consummation of the Acquisition (the "Bridge Facility"), redeem Rexam's outstanding debt and pay costs and expenses in connection with the Acquisition. For purposes of these pro formas Ball expects to fully utilize the Bridge Facility and receive proceeds of \$4.8 billion, which is net of a \$55.6 million issue discount. This amount is in addition to an issue discount of \$29.1 million and \$1.9 million of deferred financing costs, recognized in Ball's first quarter 2015 unaudited condensed consolidated balance sheet. For purposes of the pro formas Ball has assumed a period of one year between commitment and funding of the Bridge Facility and a duration of eight years for which the borrowings under the Bridge Facility will be outstanding.

In addition, Ball has also entered into a \$3.0 billion multicurrency revolving credit facility (the "Revolver"). As of March 31, 2015, Ball has borrowed \$1.3 billion under the Revolver. For purposes of the pro formas Ball has assumed additional proceeds of \$1.7 billion from the Revolver and \$61.4 million from short-term uncommitted credit facilities ("Credit Facilities") to redeem Rexam's outstanding debt. Ball's first quarter 2015 unaudited condensed consolidated financial statements include a \$14.9 million issue discount and \$3.6 million of deferred financing costs associated with the Revolver.

Note 4. Pro forma adjustments related to financing (Continued)

Ball intends to secure long-term financing instead of the financing arrangements described above between now and the consummation of the Acquisition.

The financing adjustments reflected in the pro formas are as follows:

(\$ in millions)	
Proceeds from Bridge Facility, net of original issue discount and financing costs	\$ 4,832.7
Proceeds from Revolver	1,725.0
Proceeds from Credit Facilities	61.4
Total sources of funding	\$ 6,619.1
Repayment of total Rexam debt outstanding at March 31, 2015	(2,516.7)(i)
)
Payment of estimated transaction costs, net of tax, expected to be incurred by Ball and Rexam	(65.9(ii)
)
Additional funding of Rexam's existing pension obligations	(60.7(iii)
Settlement of Rexam's outstanding derivatives	(62.2)(iv)
Total sources of funding, net	\$ 3,913.6

The following represents the reconciliation from the total sources of funding, net detailed above to the debt adjustments in the pro forma balance sheet as of March 31, 2015:

(\$ in millions)	
Gross proceeds from Bridge Facility and Revolver	\$ 6,613.3
Gross proceeds from Credit Facilities	61.4
Less original issue discount	(55.6)
Proceeds from financing, net	6,619.1
Repayment of Rexam debt	(2,516.7)(i)
Total debt adjustment	\$ 4,102.4
Current portion of debt adjustment	\$ (812.6)(v)
Noncurrent portion of debt adjustment	4,915.0 (v)
Total debt adjustment	\$ 4,102.4
Total door adjustment	Ψ 1,102.1

⁽i) Ball has estimated that the amount required to repay Rexam's historical debt, outstanding as of March 31, 2015, will be \$2,516.7 million, which equals the estimated fair value of that debt as of March 31, 2015.

Total fees estimated to be incurred by Ball in conjunction with the Acquisition which include advisory, legal, audit, valuation and other professional fees are estimated to be \$52.2 million. \$32.0 million (\$25.3 million after tax) is presented in the pro forma balance sheet as a reduction in cash and a corresponding reduction in retained earnings, as \$20.2 million was expensed during the three months ended March 31, 2015. Total transaction costs of \$63.3 million are estimated to be incurred by Rexam, of which

⁽ii) Total acquisition-related transaction costs incurred by Ball and Rexam during the year ended December 31, 2014, are considered immaterial and hence no adjustment has been made in the 2014 pro forms statement of earnings.

Note 4. Pro forma adjustments related to financing (Continued)

\$40.6 million (\$40.6 million after tax) is reflected as a reduction to cash and a corresponding increase in goodwill as these transaction costs will reduce Rexam's retained earnings prior to the consummation of the Acquisition. The remaining amount of \$22.7 million (\$22.7 million after tax) was expensed by Rexam during the three months ended March 31, 2015.

- (iii) Based on an existing change-in-control provision in the agreement between Rexam and the trustees of the UK defined benefit plan in place at March 31, 2015, which is subject to change prior to the consummation of the Acquisition, a minimum contribution of \$125.9 million is expected to be made to the pension scheme in conjunction with the acquisition, of which \$65.2 million has already been paid into an escrow account and included in other assets, net, in Rexam's unaudited adjusted balance sheet as of March 31, 2015. As a result, an adjustment of \$60.7 million is reflected as an increase to other assets, net.
- (iv) Based on existing change-in-control provisions in Rexam's derivative contracts, Rexam's derivative arrangements will be required to be terminated and settled in cash upon the consummation of the Acquisition. Based on the information available, Ball estimates that the amounts recorded in Rexam's unaudited adjusted balance sheet as of March 31, 2015 represent the fair values of the derivatives which equal the amounts required to settle the contracts. As a consequence, Ball has eliminated the following amounts from the pro forma balance sheet with a corresponding decrease in cash and cash equivalents and has determined that no gain or loss in the pro forma statements of earnings as a result of the settlement was required:

(\$ in millions)	
Deferred taxes and other current assets	\$ 84.4
Other assets, net	220.7
Other current liabilities	(77.0)
Deferred taxes and other liabilities	(290.3)
Decrease in cash and cash equivalents	\$ (62.2)

- (v) The noncurrent portion of the debt adjustment reflects the estimated borrowings under the Bridge Facility and the Revolver Facility, net of the redemption of the noncurrent portion of Rexam's debt. The current portion of the debt adjustment represents the redemption of the current portion of Rexam's debt and the estimated borrowings under the Credit Facilities.
- (vi) The proforma balance sheet as of March 31, 2015 includes a reduction of \$160.0 million in other assets, net, which is comprised of the \$60.7 million discussed above in Note 4(a)(iii) and the \$220.7 million detailed above in Note 4(a)(iv).

Note 4. Pro forma adjustments related to financing (Continued)

(b) Interest Expense

Interest expense in the first quarter 2015 pro forma statement of earnings has been adjusted as follows based on the expected sources of funding described above:

(\$ in millions)	Average Principal		nterest xpense_
Bridge Facility	\$ 4,888.3	6.50%\$	79.4
Revolver	1,725.0	2.00%	8.6
Credit Facilities	61.4	1.10%	0.2
Financing cost and issue discount amortization—Bridge Facility	N/A	N/A	2.6
Financing cost and issue discount amortization—Revolver	N/A	N/A	1.5
Total interest expense		\$	92.3
Less Ball's historical interest expense on Term C Loan repaid as a result of the Acquisition			(0.2)
Less Ball's historical financing cost and issue discount amortization—Revolver			(0.8)
Less Rexam's historical interest expense			(22.7)
Total adjustment to interest expense		\$	68.6

Consistent with the above, the 2014 pro forma statement of earnings has been adjusted as follows:

(\$ in millions)	Average Principal		nterest Expense
Bridge Facility	\$ 4,888.3	5.25%\$	
Revolver	1,725.0	2.00%	34.5
Credit Facilities	61.4	1.10%	0.7
Financing cost and issue discount amortization—Bridge Facility	N/A	N/A	10.3
Financing cost and issue discount amortization—Revolver	N/A	N/A	6.2
Total interest expense		\$	308.3
Less Ball's historical interest expense on Term C Loan repaid as a result of the Acquisition			(2.0)
Less Rexam's historical interest expense			(98.9)
Total adjustment to interest expense		\$	207.4

Ball will borrow at variable interest rates under the Bridge Facility and the Revolver based on Country-specific LIBOR rates plus an applicable margin. The initial interest rate under the Bridge Facility is LIBOR + 3.50 percent with 0.50 percent quarterly step-ups. The Bridge Facility also provides for a 1.00 percent LIBOR floor and has a maximum interest rate cap of 7.00 percent. The Revolver accrues interest at LIBOR plus an applicable margin based on the net leverage ratio of the company. For purpose of the pro formas, Ball has assumed that new borrowings under the Bridge Facility and the Revolver remain unchanged during the three months ended March 31, 2015 and the twelve months ended December 31, 2014, respectively.

Note 4. Pro forma adjustments related to financing (Continued)

For purpose of calculating the above interest expenses Ball has utilized applicable rates as of April 30, 2015, which may differ from the rates in place when actually utilizing the facilities. Ball has also considered the 1.00 percent LIBOR floor in the Bridge Facility and the applicable margin based on the expected net leverage ratio for the Revolver. Assuming that LIBOR will exceed the 1.00 percent floor but the total interest rate for the Bridge Facility is below the 7.00 percent cap, a change in interest rates of 0.125 percent would increase or decrease total interest expense by approximately \$2.0 million for the three months ended March 31, 2015, and \$8.3 million for the twelve months ended December 31, 2014, respectively. If LIBOR does not exceed the 1.00 percent floor or the total interest rate for the Bridge Facility is above the 7.00 percent cap, a change in interest rates of 0.125 percent would increase or decrease interest expense by approximately \$0.5 million for the three months ended March 31, 2015, and \$2.2 million for the twelve months ended December 31, 2014, respectively, for the Revolver and would have no impact on the Bridge Facility.

Note 5. Pro forma adjustments related to the acquisition

(a) Preliminary purchase consideration and allocation

The Acquisition will be accounted for as a business combination using the acquisition method of accounting in conformity with U.S. GAAP. Under this method, the assets acquired and liabilities assumed have been recorded based on preliminary estimates of fair value. In accordance with U.S. GAAP, Ball defines fair value as the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants at the measurement date. The actual fair values will be determined upon the consummation of the transaction and may vary from these estimates.

Note 5. Pro forma adjustments related to the acquisition (Continued)

The estimated purchase consideration, estimated fair values and residual goodwill are as follows:

(in \$ millions, except share and share price amounts)		
Rexam shares outstanding as of April 30, 2015	7	705,073,382(i)
Exchange ratio		0.04568(i)
Total Ball shares to be issued to Rexam shareholders		32,207,752
Ball's closing share price on April 30, 2015	\$	73.41
Total value of Ball shares to be issued	\$	2,364.4(i)
Total cash consideration paid at 407 pence per Rexam share		4,250.8(i)
Stock-based compensation		41.8(ii)
Total purchase consideration	\$	6,657.0
Add fair market value of total debt assumed		2,516.7(iii)
Less total cash acquired		(240.0)
Purchase consideration, including debt assumed and net of cash aquired	\$	8,933.7
Allocation of purchase consideration, including debt assumed and net of cash acquired:		
Estimated fair values of assets acquired		
Identifiable intangible assets	\$	2,492.0(iii)
Property, plant and equipment		2,487.4(iii)
Inventories		944.5(iii)
Other assets, excluding deferred taxes		1,690.1(iii)
Total estimated fair values of liabilities assumed, excluding debt and deferred taxes		(2,413.3)(iii)
Deferred taxes, net		(279.0)(iv)
Noncontrolling interests		(95.7)
Residual goodwill	\$	4,107.7
Less Rexam's historical goodwill		(1,977.7)
Goodwill adjustment	\$	2,130.0

⁽i) The stock portion of the purchase consideration was estimated using a price of \$73.41 for each share of Ball common stock based on Ball's closing share price on the New York Stock Exchange ("NYSE") on April 30, 2015, being the last practicable date prior to the issuance of this this Current Report on Form 8-K. Under the terms of the Acquisition, Rexam shareholders will be entitled to receive 407 pence in cash and 0.04568 of shares of Ball common stock in exchange for each share of Rexam's ordinary stock. Ball will provide a "Mix and Match Facility" to allow Rexam shareholders to elect to vary the proportion in which they receives shares of Ball common stock and cash. However this option is subject to offsetting elections by other Rexam shareholders and as a consequence it does not impact the overall purchase consideration calculated above. The actual purchase consideration will be determined upon consummation of the Acquisition. A hypothetical \$4 change in the price of Ball's common stock, all other factors remaining constant, would result in a corresponding increase or decrease in the total purchase consideration of \$128.8 million.

Note 5. Pro forma adjustments related to the acquisition (Continued)

(ii) Ball will issue replacement stock-based compensation awards in Ball stock or settle existing Rexam's stock-based awards in cash. Ball has determined \$41.8 million of these arrangements will be recorded as additional purchase consideration to acquire Rexam, \$0.4 million, net of tax is one-time expense, and \$14.9 million will be recorded as continuing stock-based compensation expense subsequent to the acquisition. The one-time expense is recorded as a decrease in retained earnings at March 31, 2015, but not recorded in the pro forma statement of earnings for the first quarter 2015 or year ended 2014. Ball will fund this with \$10.6 million via the issuance of replacement stock-based compensation awards and \$31.6 million in cash. The cash component together with the cash portion of the consideration payable to Rexam's shareholders of \$4,250.8 million outlined in Note 5(a)(i) above have been included as a decrease in cash of \$4,282.4 million in the pro forma balance sheet.

Ball has estimated post-combination stock-based compensation expense of \$14.9 million annually, which will be recognized in each of the two years following the Acquisition, resulting in adjustments of \$3.7 million and \$14.9 million to the first quarter 2015 and 2014 pro forma statements of earnings, respectively. This award is directly attributable to the Acquisition and will have a continuing impact to Ball. Those additional expenses have been presented in selling, general and administrative expenses in the pro forma statements of earnings.

(iii) Except as discussed below, the carrying value of Rexam's assets and liabilities are considered to approximate their fair values.

At March 31, 2015, the fair value of Rexam's debt was estimated to be \$2,516.7 million compared to a carrying value of \$2,503.4 million, resulting in an adjustment of \$13.3 million.

The fair values of identifiable intangible assets were estimated using significant assumptions, such as the amount and timing of projected cash flows, the discount rate selected to measure the risks inherent in the future cash flows and the assessment of the asset's life cycle, including competitive trends and other factors. The assumptions used by Ball to arrive at the estimated fair value of the identifiable intangible assets were derived primarily from publicly available information, including market transactions of varying degrees of comparability. However a detailed analysis has not been completed and actual results may differ from these estimates.

Note 5. Pro forma adjustments related to the acquisition (Continued)

The fair value and weighted-average estimated useful life of identifiable intangible assets are estimated as follows:

	 air value n millions)	Weighted- Average Estimated Useful Life (in years)	Am	Annual ortization n millions)
Customer Relationships	\$ 2,410.0	15	\$	160.7
Trademarks	62.0	5		12.4
Technology	20.0	9		2.2
Total acquired identifiable intangible assets	\$ 2,492.0		\$	175.3
Less Rexam's historical net book value of intangible assets	(208.7)			
Adjustment to intangible assets, net	\$ 2,283.3			

The fair values of property, plant and equipment were determined by using certain estimates and assumptions. However a detailed analysis has not been completed and actual results may differ from these estimates.

The fair value and weighted-average estimated useful life of property, plant and equipment are estimated as follows:

	_	air value	Average Estimated Useful Life (in years)	Dep	Annual oreciation oreciations)
Land	\$	64.8	N/A	\$	_
Buildings		468.4	13		36.0
Plant and equipment		1,580.6	9		175.6
Construction-in-progress		373.6	10		37.4
Total acquired property, plant and equipment		2,487.4		\$	249.0
Less Rexam's historical net book value of property, plant and equipment		(1,983.3)		-	
Adjustment to property, plant and equipment, net	\$	504.1			

One quarter of the annual depreciation was calculated for the three months ended March 31, 2015. Based on the estimated respective fair values of identified amortizable intangible assets and property, plant and equipment, and the weighted average estimated

Note 5. Pro forma adjustments related to the acquisition (Continued)

useful lives, the following adjustment to depreciation and amortization expenses has been included in the first quarter 2015 and 2014 pro forma statements of earnings:

(\$ in millions)	Three Months Ended March 31, 2015		Year Ended December 31, 2014	
Amortization of identifiable intangible assets	\$	43.8	\$	175.3
Depreciation of property, plant and equipment		62.3		249.0
Total calculated depreciation and amortization	\$	106.1	\$	424.3
Less Rexam's historical depreciation and amortization	·	(55.2)		(236.3)
Pro forma adjustment to depreciation and amortization expenses	\$	50.9	\$	188.0

The value of inventories has been increased by \$76.5 million to reflect the preliminary estimate of fair value. Based on the assumption that those inventories will be sold within the first twelve months following the acquisition, a respective adjustment has been presented in cost of sales within the 2014 pro forma statement of earnings.

(iv) The total adjustment of \$554.7 million to noncurrent deferred tax liabilities are related to the following estimated fair value adjustments. Please refer also to the discussion in Note 1 about the applicable tax rate:

	Pro Forma	Deferred
(\$ in millions)	Adjustment Tax	Rate Taxes
Intangible assets, net	\$ 2,283.3	20.0%\$ 456.7
Property, plant and equipment, net	504.1	20.0% 100.8
Assumed Rexam debt	(13.3)	21.0% (2.8)
Total adjustment to noncurrent deferred tax liabilities		\$ 554.7

The adjustment to the current deferred tax liabilities of \$15.3 million relates to the adjustment to record inventories at fair value.

Note 5. Pro forma adjustments related to the acquisition (Continued)

(b) Impact to shareholders' equity-

The estimated impact to total shareholders' equity is summarized as follows:

	Financing	Acquisition				
(\$ in millions)	Transaction costs(1)	Issuance of Common Stock Eliminate for Rexam Rexam's Ordinary Stock-based		Stock-based Compensation(3)	Total Acquisition Adjustments to Equity	
Common stock	\$ —	\$ (1,469.4)	\$ 2,364.4	\$ 10.6	\$ 905.6	
Capital redemption reserve	_	(1,370.2)	_	_	(1,370.2)	
Retained earnings	(25.3)	298.9	_	(0.4)	298.5	
Accumulated other comprehensive earnings (loss)	_	294.3	_	_	294.3	
Total shareholders'equity	\$ (25.3)	\$ (2,246.4)	\$ 2,364.4	\$ 10.2	\$ 128.2	

- (1) Please refer to Note 4(a)(ii).
- (2) Please refer to Note 5(a)(i).
- (3) Please refer to Note 5(a)(ii).

(c) Impact to tax provision—

The estimated impact to tax provision for the three months ended March 31, 2015 is summarized as follows:

	Pre-tax			Tax Provision
(\$ in millions)	Adj	ustment	Tax Rate	Adjustment
Depreciation and amortization(1)	\$	(50.9)	21.0%\$	10.7
Selling, general and administrative(1)		(3.7)	21.0%	0.8
Business consolidation and other activities—Ball(2)		47.9	33.2%	(15.9)
Business consolidation and other activities—Rexam(2)		22.7	N/A	_
Debt refinancing and other costs(3)		4.1	29.3%	(1.2)
	\$	20.1	\$	(5.6)

- (1) Please refer to Note 5(a).
- (2) Please refer to Note 3(a).
- (3) Please refer to Note 3(b).

Please refer to Note 1 for all other adjustments to the tax provision in the first quarter 2015 and 2014 pro forma statement of earnings.

QuickLinks

Exhibit 99.2

UNAUDITED PRO FORMA CONDENSED COMBINED FINANCIAL INFORMATION

Ball Corporation Unaudited Pro Forma Condensed Combined Statement of Earnings Three months ended March 31, 2015
Ball Corporation Unaudited Pro Forma Condensed Combined Statement of Earnings Year ended December 31, 2014

Ball Corporation Unaudited Pro Forma Condensed Combined Balance Sheet As of March 31, 2015
Notes to Unaudited Pro Forma Condensed Combined Financial Statements

Unaudited adjusted Rexam statement of earnings Three months ended March 31, 2015

<u>Unaudited adjusted Rexam statement of earnings Year ended December 31, 2014</u>

Unaudited adjusted Rexam balance sheet As of March 31, 2015